LEON-G100/G200 quad-band GSM/GPRS Data and Voice Modules
System Integration Manual

Abstract
This document describes the features and integration of the LEON-G100/G200 Quad Band GSM/GPRS data and voice modules. The LEON-G100/G200 are complete and cost efficient solutions, bringing full feature Quad Band GSM/GPRS data and voice transmission technology in a compact form factor.

29.5 x 18.9 x 3.01 mm

www.u-blox.com
This document contains preliminary data, revised and supplementary data may be published later.

This document applies to the following products:

<table>
<thead>
<tr>
<th>Name</th>
<th>Type number</th>
<th>Firmware version</th>
<th>PCN reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>LEON-G100</td>
<td>LEON-G100-00S-00</td>
<td>07.30.00</td>
<td>n.a.</td>
</tr>
<tr>
<td></td>
<td>LEON-G100-01S-00</td>
<td>07.30.02</td>
<td></td>
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<td></td>
<td>LEON-G100-02S-00</td>
<td>07.30.03</td>
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<tr>
<td></td>
<td>LEON-G100-04S-00</td>
<td>07.40.01</td>
<td></td>
</tr>
<tr>
<td>LEON-G200</td>
<td>LEON-G200-00S-00</td>
<td>07.30.00</td>
<td>n.a.</td>
</tr>
<tr>
<td></td>
<td>LEON-G200-01S-00</td>
<td>07.30.02</td>
<td></td>
</tr>
<tr>
<td></td>
<td>LEON-G200-02S-00</td>
<td>07.30.03</td>
<td></td>
</tr>
<tr>
<td></td>
<td>LEON-G200-04S-00</td>
<td>07.40.01</td>
<td></td>
</tr>
</tbody>
</table>

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Preface

u-blox Technical Documentation
As part of our commitment to customer support, u-blox maintains an extensive volume of technical documentation for our products. In addition to our product-specific technical data sheets, the following manuals are available to assist u-blox customers in product design and development.

AT Commands Manual: This document provides the description of the supported AT commands by the LEON GSM/GPRS Voice and Data Modules to verify all implemented functionalities.

System Integration Manual: This Manual provides hardware design instructions and information on how to set up production and final product tests.

Application Note: document provides general design instructions and information that applies to all u-blox Wireless modules. See Section Related documents for a list of Application Notes related to your Wireless Module.

How to use this Manual
The LEON-G100/G200 System Integration Manual provides the necessary information to successfully design in and configure these u-blox wireless modules.

This manual has a modular structure. It is not necessary to read it from the beginning to the end.

The following symbols are used to highlight important information within the manual:

An index finger points out key information pertaining to module integration and performance.

A warning symbol indicates actions that could negatively impact or damage the module.

Questions
If you have any questions about u-blox Wireless Integration, please:

- Read this manual carefully.
- Contact our information service on the homepage http://www.u-blox.com
- Read the questions and answers on our FAQ database on the homepage http://www.u-blox.com

Technical Support

Worldwide Web
Our website (www.u-blox.com) is a rich pool of information. Product information, technical documents and helpful FAQ can be accessed 24h a day.

By E-mail
Contact the nearest of the Technical Support offices by email. Use our service pool email addresses rather than any personal email address of our staff. This makes sure that your request is processed as soon as possible. You will find the contact details at the end of the document.

Helpful Information when Contacting Technical Support
When contacting Technical Support please have the following information ready:

- Module type (e.g. LEON-G100) and firmware version
- Module configuration
- Clear description of your question or the problem
- A short description of the application
- Your complete contact details
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1 System description

1.1 Overview

LEON-G100/G200 GSM/GPRS modules integrate a full-featured Release 99 GSM-GPRS protocol stack, with the following main characteristics.

- Quad band support: GSM 850 MHz, EGSM 900 MHz, DCS 1800 MHz and PCS 1900 MHz
- Power class 4 (33 dBm nominal maximum output power) for GSM/EGSM bands
- Power class 1 (30 dBm nominal maximum output power) for DCS/PCS bands
- GPRS multi-slot class 10
- All GPRS coding schemes from CS1 to CS4 are supported
- GPRS bit rate: 85.6 kb/s (max.), 53.6 kb/s (typ.) in down-link; 42.8 kb/s (max.), 26.8 kb/s (typ.) in up-link
- CS (Circuit Switched) Data calls are supported in transparent/non transparent mode up to 9.6 kb/s
- Encryption algorithms A5/1 for GSM and GPRS support
- Bearer service fax Group 3 Class 2.0 support
- Class B Mobile Stations (i.e. the data module can be attached to both GPRS and GSM services, using one service at a time)
- Network operation modes I to III are supported
- PBCCH/PCCCH logical channels supported, CBCH reception when PBCCH supported

Paging messages for GSM calls can optionally be monitored during GPRS data transfer in not-coordinating network operation mode NOM II-III.

GPRS multi-slot class determines the maximum number of timeslots available for upload and download and thus the speed at which data can be transmitted and received: higher classes typically allow faster data transfer rates.

GPRS multi-slot class 10 uses a maximum of 4 slots in download (reception) and 2 slots in upload (transmission), with 5 slots in total.

The network automatically configures the number of timeslots used for reception or transmission (voice calls take precedence over GPRS traffic). The network also automatically configures channel encoding (CS1 to CS4).

The maximum GPRS bit rate of the mobile station depends on the coding scheme and number of time slots.
1.2 Architecture

Figure 1: LEON-G100 block diagram

Figure 2: LEON-G200 block diagram
1.2.1 Functional blocks

LEON-G100/G200 modules consist of the following functional blocks:

- RF
- Baseband
- Power Management

1.2.1.1 RF

The RF block is composed of the following main elements:

- RF transceiver (integrated in the GSM/GPRS single chip) performing modulation, up-conversion of the baseband I/Q signals, down-conversion and demodulation of the RF received signals. The RF transceiver includes:
  - Constant gain direct conversion receiver with integrated LNAs;
  - Highly linear RF quadrature demodulator;
  - Digital Sigma-Delta transmitter modulator;
  - Fractional-N Sigma-Delta RF synthesizer;
  - 3.8 GHz VCO;
  - Digital controlled crystal oscillator.

- Transmit module, which amplifies the signals modulated by the RF transceiver and connects the single antenna input/output pin of the module to the suitable RX/TX path, via its integrated parts:
  - Power amplifier;
  - Antenna switch;
- RX diplexer SAW (band pass) filters
- 26 MHz crystal, connected to the digital controlled crystal oscillator to perform the clock reference in active or connected mode

1.2.1.2 Baseband

The Baseband block is composed of the following main elements:

- Baseband integrated in the GSM/GPRS single chip, including:
  - Microprocessor;
  - DSP (for GSM/GPRS Layer 1 and audio processing);
  - Peripheral blocks (for parallel control of the digital interfaces);
  - Audio analog front-end;
- Memory system in a multi-chip package integrating two devices:
  - NOR flash non-volatile memory;
  - PSRAM volatile memory;
- 32.768 kHz crystal, connected to the oscillator of the RTC to perform the clock reference in idle or power-off mode

1.2.1.3 Power Management

The Power Management block is composed of the following main elements:

- Voltage regulators integrated in the GSM/GPRS single chip for direct connection to battery
- Charging control circuitry

1.2.2 Hardware differences between LEON-G100 and LEON-G200

Hardware differences between the LEON-G100 and the LEON-G200 modules:

- Charging control circuitry is available on the LEON-G200 module only
- ADC input is provided on the LEON-G100 module only
### 1.3 Pin-out

Table 1 describes the pin-out of LEON-G100/G200 modules, with pins grouped by function.

<table>
<thead>
<tr>
<th>Function</th>
<th>Pin</th>
<th>No</th>
<th>I/O</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Power</strong></td>
<td>VCC</td>
<td>50</td>
<td>I</td>
<td>Module Supply</td>
<td>Clean and stable supply is required: low ripple and low voltage drop must be guaranteed. Voltage provided has to be always above the minimum limit of the operating range. Consider that there are large current spike in connected mode, when a GSM call is enabled. See section 1.5.2</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>GND</strong></td>
<td></td>
<td>1</td>
<td>3, 6, 7, 8, 17, 25, 36, 45, 46, 48, 49</td>
<td>N/A Ground</td>
<td>GND pins are internally connected but good (low impedance) external ground can improve RF performances</td>
</tr>
<tr>
<td></td>
<td>V_BCKP</td>
<td>2</td>
<td>I/O</td>
<td>Real Time Clock supply</td>
<td>V_BCKP = 2.0 V (typical) generated by the module to supply Real Time Clock when VCC supply voltage is within valid operating range. See section 1.5.5</td>
</tr>
<tr>
<td></td>
<td>VSIM</td>
<td>35</td>
<td>O</td>
<td>SIM supply</td>
<td>SIM supply automatically generated by the module. See section 1.9</td>
</tr>
<tr>
<td></td>
<td>V_CHARGE - (LEON-G200)</td>
<td>4</td>
<td>I</td>
<td>Charger voltage supply input</td>
<td>V_CHARGE and CHARGE_SENSE must be externally connected. The external supply used as charging source must be voltage and current limited. See section 1.5.4</td>
</tr>
<tr>
<td></td>
<td>CHARGE_SENSE (LEON-G200)</td>
<td>5</td>
<td>I</td>
<td>Charger voltage measurement input</td>
<td>V_CHARGE and CHARGE_SENSE must be externally connected. The external supply used as charging source must be voltage and current limited. See section 1.5.4</td>
</tr>
<tr>
<td><strong>RF</strong></td>
<td>ANT</td>
<td>47</td>
<td>I/O</td>
<td>RF antenna</td>
<td>50 Ω nominal impedance. See section 1.7</td>
</tr>
<tr>
<td><strong>Audio</strong></td>
<td>HS_DET</td>
<td>18</td>
<td>I</td>
<td>Headset detection input</td>
<td>Internal active pull-up to 2.85 V enabled. See section 1.8.1.3</td>
</tr>
<tr>
<td></td>
<td>I2S_WA</td>
<td>26</td>
<td>O</td>
<td>I2S word alignment</td>
<td>I2S Interface: see section 1.8.2. Check device specifications to ensure compatibility of supported modes to LEON-G100/G200 module. Add a test point to provide access to the pin for debugging.</td>
</tr>
<tr>
<td></td>
<td>I2S_TXD</td>
<td>27</td>
<td>O</td>
<td>I2S transmit data</td>
<td>I2S Interface: see section 1.8.2. Check device specifications to ensure compatibility of supported modes to LEON/G200 module. Add a test point to provide access to the pin for debugging.</td>
</tr>
<tr>
<td></td>
<td>I2S_CLK</td>
<td>28</td>
<td>O</td>
<td>I2S clock</td>
<td>I2S Interface: see section 1.8.2. Check device specifications to ensure compatibility of supported modes to LEON/G200 module. Add a test point to provide access to the pin for debugging.</td>
</tr>
<tr>
<td></td>
<td>I2S_RXD</td>
<td>29</td>
<td>I</td>
<td>I2S receive data</td>
<td>I2S Interface: see section 1.8.2. Internal active pull-up to 2.85 V enabled. Check device specifications to ensure compatibility of supported modes to LEON/G200 module. Add a test point to provide access to the pin for debugging.</td>
</tr>
<tr>
<td><strong>HS_P</strong></td>
<td></td>
<td>37</td>
<td>O</td>
<td>First speaker output with low power single-ended analog audio</td>
<td>This audio output is used when audio downlink path is “Normal earpiece” or “Mono headset”. Audio pin: see section 1.8.1</td>
</tr>
<tr>
<td><strong>SPK_P</strong></td>
<td></td>
<td>38</td>
<td>O</td>
<td>Second speaker output with high power differential analog audio</td>
<td>This audio output is used when audio downlink path is “Loudspeaker”. Audio pin: see section 1.8.1</td>
</tr>
<tr>
<td><strong>SPK_N</strong></td>
<td></td>
<td>39</td>
<td>O</td>
<td>Second speaker output with power differential</td>
<td>This audio output is used when audio downlink path is “Loudspeaker”. Audio pin: see section 1.8.1</td>
</tr>
<tr>
<td>Function</td>
<td>Pin</td>
<td>No</td>
<td>I/O</td>
<td>Description</td>
<td>Remarks</td>
</tr>
<tr>
<td>----------</td>
<td>--------------</td>
<td>----</td>
<td>-----</td>
<td>-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------</td>
<td>--------------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td></td>
<td>MIC_BIAS2</td>
<td>41</td>
<td>I</td>
<td>analog audio output</td>
<td>1.8.1</td>
</tr>
<tr>
<td>SIM</td>
<td>SIM_CLK</td>
<td>32</td>
<td>O</td>
<td>SIM clock</td>
<td>SIM interface: see section 1.9. Must meet SIM specifications</td>
</tr>
<tr>
<td>UART</td>
<td>DSR</td>
<td>9</td>
<td>O</td>
<td>UART data set ready</td>
<td>See section 1.10.1. Control convention of the pins</td>
</tr>
<tr>
<td></td>
<td>RI</td>
<td>10</td>
<td>O</td>
<td>UART ring indicator</td>
<td>See section 1.10.1. Control convention of the pins</td>
</tr>
<tr>
<td></td>
<td>DCD</td>
<td>11</td>
<td>O</td>
<td>UART data carrier detect</td>
<td>See section 1.10.1. Control convention of the pins</td>
</tr>
<tr>
<td></td>
<td>DTR</td>
<td>12</td>
<td>I</td>
<td>UART data terminal ready</td>
<td>Internal active pull-up to 2.85 V enabled. See section 1.10.1. Control convention of the pins</td>
</tr>
<tr>
<td></td>
<td>RTS</td>
<td>13</td>
<td>I</td>
<td>UART ready to send</td>
<td>Internal active pull-up to 2.85 V enabled. See section 1.10.1. Control convention of the pins</td>
</tr>
<tr>
<td></td>
<td>CTS</td>
<td>14</td>
<td>O</td>
<td>UART clear to send</td>
<td>See section 1.10.1. Control convention of the pins</td>
</tr>
<tr>
<td></td>
<td>TxD</td>
<td>15</td>
<td>I</td>
<td>UART transmitted data</td>
<td>Internal active pull-up to 2.85 V enabled. See section 1.10.1. Control convention of the pins</td>
</tr>
<tr>
<td></td>
<td>RxD</td>
<td>16</td>
<td>O</td>
<td>UART received data</td>
<td>See section 1.10.1. Control convention of the pins</td>
</tr>
<tr>
<td>DDC</td>
<td>SCL</td>
<td>30</td>
<td>O</td>
<td>I2C bus clock line</td>
<td><strong>Fixed open drain. External pull-up required.</strong> See section 1.10.2</td>
</tr>
<tr>
<td></td>
<td>SDA</td>
<td>31</td>
<td>I/O</td>
<td>I2C bus data line</td>
<td><strong>Fixed open drain. External pull-up required.</strong> See section 1.10.2</td>
</tr>
<tr>
<td>ADC</td>
<td>ADC1 (LEON-G100)</td>
<td>5</td>
<td>I</td>
<td>ADC input</td>
<td>Resolution: 12 bits. See section 1.11; consider that the impedance of this input changes depending on the operative mode</td>
</tr>
<tr>
<td>GPIO</td>
<td>GPIO1</td>
<td>20</td>
<td>I/O</td>
<td>GPIO</td>
<td>See section 1.12. Add a test point to provide access to the pin for debugging.</td>
</tr>
<tr>
<td></td>
<td>GPIO2</td>
<td>21</td>
<td>I/O</td>
<td>GPIO</td>
<td>See section 1.12</td>
</tr>
<tr>
<td>System</td>
<td>PWR_ON</td>
<td>19</td>
<td>I</td>
<td>Power-on input</td>
<td><strong>PWR_ON pin has high input impedance. Do not keep floating in noisy environment: external pull-up required.</strong> See section 1.6.1</td>
</tr>
<tr>
<td>Reserved</td>
<td>RESET_N</td>
<td>22</td>
<td>I</td>
<td>External reset input</td>
<td>See section 1.6.3</td>
</tr>
<tr>
<td>Reserved</td>
<td>23</td>
<td></td>
<td>I/O</td>
<td>Do not connect</td>
<td></td>
</tr>
<tr>
<td>Reserved</td>
<td>24</td>
<td></td>
<td>I/O</td>
<td>Do not connect</td>
<td></td>
</tr>
<tr>
<td>Reserved</td>
<td>40</td>
<td></td>
<td>I/O</td>
<td>Do not connect</td>
<td></td>
</tr>
<tr>
<td>Reserved</td>
<td>(LEON-G100)</td>
<td>4</td>
<td></td>
<td>Do not connect</td>
<td></td>
</tr>
</tbody>
</table>

Table 1: LEON-G100/G200 pin-out
1.4 Operating modes

LEON-G100/G200 modules include several operating modes, each have different features and interfaces. Table 2 summarizes the various operating modes and provides general guidelines for operation.

<table>
<thead>
<tr>
<th>General Status</th>
<th>Operating Mode</th>
<th>Description</th>
<th>Features / Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power-down</td>
<td>Not-Powered Mode</td>
<td>VCC supply not present or below normal operating range. Microprocessor not operating. RTC only operates if supplied through V_BCKP pin.</td>
<td>Module is switched off. Module cannot be switched on by a falling edge provided on the PWR_ON input, neither by a preset RTC alarm, or a rising edge to a valid voltage for charger detection provided on the V_CHARGE and CHARGE_SENSE inputs. Application interfaces not accessible. Internal RTC timer operates only if a valid voltage is applied to V_BCKP pin. Any external signal connected to UART I/F, I2S I/F, HS_DET, or a GPIO must be set low or tri-stated to avoid an increase of module power-off consumption.</td>
</tr>
<tr>
<td>Power-Off Mode</td>
<td>VCC supply within normal operating range. Microprocessor not operating. Only RTC runs.</td>
<td>Module is switched off: normal shutdown after sending the AT+CPWROFF command (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]). Module can be switched on by a falling edge provided on the PWR_ON input, by a preset RTC alarm, or by a rising edge to a valid voltage for charger detection provided on the V_CHARGE and CHARGE_SENSE inputs. Application interfaces are not accessible. Only the internal RTC timer in operation. Any external signal connected to the UART I/F, I2S I/F, HS_DET pin, or a GPIO must be set low or tri-stated to avoid an increase of the module power-off consumption.</td>
<td></td>
</tr>
<tr>
<td>Normal operation</td>
<td>Idle-Mode</td>
<td>Microprocessor runs with 32 kHz as reference oscillator. Module does not accept data signals from an external device.</td>
<td>Module is switched on and is in idle mode (i.e. power saving / sleep mode). Application interfaces disabled. Module by default is not set to automatically enter in idle mode whenever possible, unless this mode is enabled by appropriate AT command (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]). If module is registered with the network, it automatically enters idle mode and periodically wakes up to active mode to monitor the paging channel for the paging block reception according to network indication. If module is not registered with the network, it automatically goes in idle mode and periodically wakes up to monitor external activity. Module wakes up from default idle mode to active mode if an RTC alarm occurs. Module wakes up from default idle mode to active mode when data received on UART interface with HW flow control enabled. Module wakes up from default idle mode to active mode if a voice or data call incoming. Module wakes up from default idle mode to active mode when the RTS input line is set to the ON state by the DTE if the AT+UPSV=2 command is sent to the module (feature not enabled by default). The hardware flow control output (CTS line) indicates when the module is in idle (power saving mode): the line is driven in the OFF state when the module is not prepared to accept data signals.</td>
</tr>
<tr>
<td></td>
<td>Active-Mode</td>
<td>Microprocessor runs with 26 MHz as reference oscillator. The module is prepared to accept data signals from an external device.</td>
<td>Module is switched on and is fully active: power saving is not enabled. The application interfaces are enabled.</td>
</tr>
</tbody>
</table>
### Table 2: Module operating modes summary

<table>
<thead>
<tr>
<th>General Status</th>
<th>Operating Mode</th>
<th>Description</th>
<th>Features / Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Connected-MODE</td>
<td>Voice or data call enabled. Microprocessor runs with 26 MHz as reference oscillator. Module is prepared to accept data signals from an external device.</td>
<td>The module is switched on and a voice call or a data call (GSM/GPRS) is in progress. Module is fully active. Application interfaces are enabled. When call terminates, module returns to the last operating state (Idle or Active).</td>
<td></td>
</tr>
<tr>
<td>Charging</td>
<td>Pre-charge mode</td>
<td>Battery connected to VCC. Battery voltage level is below the VCC normal operating range. Charger connected to V_CHARGE and CHARGE_SENSE inputs with proper voltage and current characteristics. Charging of the deeply discharged battery is enabled while the module is switched off.</td>
<td>Module is switched off and cannot be switched on (not powered mode). The Pre-Charge phase of the charging process is enabled: charging of the deeply discharged battery is forced by HW at slow current while the module is switched off.</td>
</tr>
<tr>
<td>LEON-G200 only</td>
<td>Charge-mode</td>
<td>Battery connected to VCC. Battery voltage level is within the VCC normal operating range. Charger connected to V_CHARGE and CHARGE_SENSE inputs with proper voltage and current characteristics. Charging process enabled while the module is switched on and normal operations are enabled.</td>
<td>Module is switched on and normal operations are enabled (Idle mode, Active mode or Connected mode). The charging process is enabled: charging of battery is controlled by the microprocessor while the module is switched on.</td>
</tr>
</tbody>
</table>

---

---
1.5 Power management

1.5.1 Power supply circuit overview

**Figure 3: Power supply concept**

<table>
<thead>
<tr>
<th>Name</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>VCC</td>
<td>Module Supply</td>
<td>Clean and stable supply is required: low ripple and low voltage drop must be guaranteed. Voltage provided has to be always above the minimum limit of the operating range. Consider that there are large current spike in connected mode, when a GSM call is enabled.</td>
</tr>
<tr>
<td>GND</td>
<td>Ground</td>
<td>GND pins are internally connected but good (low impedance) external ground can improve RF performances.</td>
</tr>
<tr>
<td>V_BCKP</td>
<td>Real Time Clock supply</td>
<td>V_BCKP = 2.0 V (typical) generated by the module to supply Real Time Clock when VCC supply voltage is within valid operating range.</td>
</tr>
</tbody>
</table>

**Table 3: Power supply pins**
VCC pin ESD rating is 1 kV (contact discharge). A higher protection level could be required if the line is externally accessible on the application board. A higher protection level can be achieved mounting an ESD protection (e.g. EPCOS CA05P4514THSG varistor array) on the line connected to this pin if it is externally accessible on the application board.

V_BCKP pin ESD rating is 1 kV (contact discharge). A higher protection level could be required if the line is externally accessible on the application board. A higher protection level can be achieved mounting an ESD protection (e.g. EPCOS CA05P4514THSG varistor array) on the line connected to this pin if it is externally accessible on the application board.

Power supply is via VCC pin. This is the only one main power supply pin. VCC pin connects the RF Power Amplifier and the integrated power management unit within the module: all supply voltages needed by the module are generated from the VCC supply by integrated voltage regulators. V_BCKP is the Real Time Clock (RTC) supply. When the VCC voltage is within the specified extended operating range, the module supplies the RTC: 2.0 V typical are generated by the module on the V_BCKP pin. If the VCC voltage is under the minimum specified extended limit, the RTC can be externally supplied via V_BCKP pin.

When a 1.8 V or a 3 V SIM card type is connected, LEON-G100 / LEON-G200 automatically supply the SIM card via VSIM pin. Activation and deactivation of the SIM interface with automatic voltage switch from 1.8 to 3 V is implemented, in accordance to the ISO-IEC 78-16-e specifications.

The integrated power management unit also provides the control state machine for system start up, including start up with discharged batteries, pre-charging and system reset control.

LEON-G100 / LEON-G200 feature a power management concept optimized for most efficient use of battery power. This is achieved by hardware design utilizing power efficient circuit topology, and by power management software controlling the power saving mode of the module. Battery management runs in the context of the operation and maintenance process:

- Battery charging control, in order to maintain the full capacity of the battery
- Collecting and processing of measurements of battery voltage

### 1.5.2 Module supply (VCC)

LEON-G100 / LEON-G200 modules must be supplied through VCC pin by a DC power supply. Voltages must be stable, due to the surging consumption profile of the GSM system (described in the section 1.5.3).

The voltage provided to VCC pin must be within the normal operating range limits specified in the LEON-G100/G200 Data Sheet [1]. Complete functionality of the module is only guaranteed within the specified operational normal voltage range.

Note that the module cannot be switched on if the VCC voltage value is below the specified normal operating range minimum limit: ensure that the input voltage at VCC pin is above the minimum limit of the normal operating range for more than 1 second after the start of the switch-on of the module.

When LEON-G100 / LEON-G200 modules are in operation, the voltage provided to VCC pin can exceed the normal operating range limits but must be within the extended operating range limits specified in LEON-G100/G200 Data Sheet [1]. Module reliability is only guaranteed within the specified operational extended voltage range.

Note that the module switches off when VCC voltage value drops below the specified extended operating range minimum limit: ensure that the input voltage at VCC pin never drops below the minimum limit of the extended operating range when the module is switched on, not even during a GSM transmit burst, where the current consumption can rise up to maximum peaks of 2.5 A in case of a mismatched antenna load.
Operation above the extended operating range maximum limit is not recommended and extended exposure beyond it may affect device reliability.

Stress beyond the VCC absolute maximum ratings may cause permanent damage to the module: if necessary, voltage spikes beyond VCC absolute maximum ratings must be limited to values within the specified boundaries by using appropriate protection.

When designing the power supply for the application, pay specific attention to power losses and transients:
- Do not exceed 400 mV voltage drops during transmit bursts
- Avoid undershoot and overshoot on voltage drops at the start and at the end of a transmission
- Minimize voltage ripple on the supply

![VCC voltage profile versus time during a GSM call](image)

**Figure 4: Description of the VCC voltage profile versus time during a GSM call**

Any degradation in power supply performance (due to losses, noise or transients) will directly affect the RF performance of the module since the single external DC power source indirectly supplies all the digital and analog interfaces, and also directly supplies the RF power amplifier (PA).

### 1.5.2.1 VCC application circuits
LEON module has to be supplied through the VCC pin by one (and only one) proper DC power supply that has to be one of the following:
- A proper switching regulator
- An proper LDO linear regulator
- A proper rechargeable Li-Ion battery
- A proper primary (not rechargeable) battery

**Using a switching regulator as VCC supply**
The characteristics of the switching regulator connected to VCC pin must be compliant with the following requirements:
- **Power capabilities**: the switching regulator with its output circuit has to be capable to provide a proper voltage value to VCC pin and has to be capable to deliver 2.5 A current pulses with 1/8 duty cycle to VCC pin
- **Low output ripple**: the switching regulator with its output circuit has to be capable to provide a clean (low noise) VCC voltage profile
- **Fixed switching frequency greater or equal to 1 MHz**: the use of a switching regulator with a variable switching frequency or with a switching frequency lower than 1 MHz has to be avoided because this will produce noise in the VCC voltage profile so that the module will not reach the GSM modulation spectrum requirements
- **Fixed PWM mode operation**: PFM mode and PFM/PWM modes transitions have to be avoided to reduce the noise on the VCC voltage profile

Figure 5 and the components listed in Table 4 show an example of a power supply circuit, where the VCC module supply is provided by a step-down switching regulator capable to deliver 2.5 A current pulses, with low output ripple, with 1 MHz fixed switching frequency in PWM mode operation. The use of a switching regulator is suggested when the difference from the available supply rail and the VCC value is high: switching regulators provide good efficiency transforming a 12 V supply to the 3.8 V typical value of the VCC supply.

The following power supply circuit example is implemented on the Evaluation Board EVK-G25H.

![Power Supply Circuit Diagram](image)

### Table 4: Component List

<table>
<thead>
<tr>
<th>Reference</th>
<th>Description</th>
<th>Part Number - Manufacturer</th>
</tr>
</thead>
<tbody>
<tr>
<td>C37</td>
<td>330 µF Capacitor Tantalum D_SIZE 6.3 V 45 mΩ</td>
<td>T520D337M006ATE045 - KEMET</td>
</tr>
<tr>
<td>C41</td>
<td>47 µF Capacitor Aluminum 0810 50 V</td>
<td>MAL215371479E3 - Vishay</td>
</tr>
<tr>
<td>C43</td>
<td>10 µF Capacitor Ceramic X7R 5750 15% 50 V</td>
<td>C5750X7R1H106MB - TDK</td>
</tr>
<tr>
<td>C44</td>
<td>10 nF Capacitor Ceramic X7R 0402 10% 16 V</td>
<td>GRM1555R71C103KA01 - Murata</td>
</tr>
<tr>
<td>C46</td>
<td>680 pF Capacitor Ceramic X7R 0402 10% 16 V</td>
<td>GRM1555R71H681KA01 - Murata</td>
</tr>
<tr>
<td>C47</td>
<td>10 nF Capacitor Ceramic X7R 0402 10% 16 V</td>
<td>GRM1555R71C103KA01 - Murata</td>
</tr>
<tr>
<td>C49</td>
<td>470 nF Capacitor Ceramic X7R 0603 10% 25 V</td>
<td>GRM1888R71E474KA12 - Murata</td>
</tr>
<tr>
<td>C51</td>
<td>22 µF Capacitor Ceramic X5R 1210 10% 25 V</td>
<td>GRM32ER61E226KE15 - Murata</td>
</tr>
<tr>
<td>C61</td>
<td>22 µF Capacitor Ceramic X5R 1210 10% 25 V</td>
<td>GRM1555C1H220J01 - Murata</td>
</tr>
<tr>
<td>D7</td>
<td>Schottky Diode 40V 3 A</td>
<td>MBRA340T3G - ON Semiconductor</td>
</tr>
<tr>
<td>L5</td>
<td>10 µH Inductor 744066100 30% 3.6 A</td>
<td>744066100 - Wurth Electronics</td>
</tr>
<tr>
<td>L6</td>
<td>1 µH Inductor 7445601 20% 8.6 A</td>
<td>7445601 - Wurth Electronics</td>
</tr>
<tr>
<td>R56</td>
<td>470 kΩ Resistor 0402 5% 0.1 W</td>
<td>RC0402JR-07470KL - Yageo Phycomp</td>
</tr>
<tr>
<td>R58</td>
<td>15 kΩ Resistor 0402 5% 0.1 W</td>
<td>RC0402JR-0715KL - Yageo Phycomp</td>
</tr>
<tr>
<td>R60</td>
<td>33 kΩ Resistor 0402 5% 0.1 W</td>
<td>RC0402JR-0733KL - Yageo Phycomp</td>
</tr>
<tr>
<td>R65</td>
<td>390 kΩ Resistor 0402 5% 0.1 W</td>
<td>RC0402JR-07390KL - Yageo Phycomp</td>
</tr>
</tbody>
</table>
Reference | Description | Part Number - Manufacturer
--- | --- | ---
R66 | 100 kΩ Resistor 0402 5% 0.1 W | RC0402JR-07100KL - Yageo Phycomp
U12 | Step Down Regulator MSOP10 3.5 A 2.4 MHz | LT3972EMSE#PBF - Linear Technology

Table 4: Suggested components for VCC voltage supply application circuit using a step-down regulator

Using an LDO linear regulator as VCC supply

The characteristics of the LDO linear regulator connected to VCC pin must be compliant with the following requirements:

- **Power capabilities**: the LDO linear regulator with its output circuit has to be capable to provide a proper voltage value to VCC pin and has to be capable to deliver 2.5 A current pulses with 1/8 duty cycle to VCC pin
- **Power dissipation**: the power handling capability of the LDO linear regulator has to be checked to limit its junction temperature to the maximum rated operating range (i.e. check the voltage drop from the max input voltage to the min output voltage to evaluate the power dissipation of the regulator)

Figure 6 and the components listed in Table 5 show an example of a power supply circuit, where the VCC module supply is provided by an LDO linear regulator capable to deliver 2.5 A current pulses, with proper power handling capability. The use of a linear regulator is suggested when the difference from the available supply rail and the VCC value is low: linear regulators provide good efficiency transforming a 5 V supply to the 3.8 V typical value of the VCC supply.

Figure 6: Suggested schematic design for the VCC voltage supply application circuit using an LDO linear regulator

<table>
<thead>
<tr>
<th>Reference</th>
<th>Description</th>
<th>Part Number - Manufacturer</th>
</tr>
</thead>
<tbody>
<tr>
<td>C10</td>
<td>10 µF Capacitor Ceramic X5R 0603 20% 6.3 V</td>
<td>GRM188R60J106ME47 - Murata</td>
</tr>
<tr>
<td>C11</td>
<td>10 µF Capacitor Ceramic X5R 0603 20% 6.3 V</td>
<td>GRM188R60J106ME47 - Murata</td>
</tr>
<tr>
<td>R10</td>
<td>47 kΩ Resistor 0402 5% 0.1 W</td>
<td>RC0402JR-0747KL - Yageo Phycomp</td>
</tr>
<tr>
<td>R11</td>
<td>2.2 kΩ Resistor 0402 5% 0.1 W</td>
<td>RC0402JR-072K2L - Yageo Phycomp</td>
</tr>
<tr>
<td>R12</td>
<td>4.7 kΩ Resistor 0402 5% 0.1 W</td>
<td>RC0402JR-074K7L - Yageo Phycomp</td>
</tr>
<tr>
<td>U10</td>
<td>LDO Linear Regulator ADJ 3.0 A</td>
<td>LT1764AEQ#FBE - Linear Technology</td>
</tr>
</tbody>
</table>

Table 5: Suggested components for VCC voltage supply application circuit using an LDO linear regulator

Using a rechargeable Li-Ion battery as VCC supply

The characteristics of the rechargeable Li-Ion battery connected to VCC pin must be compliant with the following requirements:
- **Maximum pulse and DC discharge current**: the rechargeable Li-ion battery with its output circuit has to be capable to deliver 2.5 A current pulses with 1/8 duty cycle to VCC pin and has to be capable to deliver a DC current greater than the module maximum average current consumption to VCC pin. Note that the maximum pulse discharge current and the maximum DC discharge current are not always reported in batteries data sheet, but the maximum DC discharge current is typically almost equal to the battery capacity in Ampere-hours divided by 1 hour.

- **DC series resistance**: the rechargeable Li-ion battery with its output circuit has to be capable to avoid a VCC voltage drop greater than 400 mV during transmit bursts.

- **Maximum charging voltage** (overcharge detection voltage): if the charging process is managed by the GSM module, the overcharge detection voltage of the used battery pack, which enables battery protection, must be greater or equal than 4.3 V, to be charged by the GSM module.

- **Charging operating temperature range**: if the charging process is managed by the GSM module, the charging operating temperature range of the used battery pack must include the 0°C-40°C range, to be charged by the GSM module.

- **Maximum DC charging current**: the rechargeable Li-ion battery has to be capable to be charged by the charging current provided by the selected external charger. Note that the maximum DC charging current is not always reported in batteries data sheet, but the maximum DC charging current is typically almost equal to the battery capacity in Ampere-hours divided by 1 hour.

Using a primary (not rechargeable) battery as VCC supply
The characteristics of the primary (not rechargeable) battery connected to VCC pin must be compliant with the following requirements:

- **Maximum pulse and DC discharge current**: the no-rechargeable battery with its output circuit has to be capable to deliver 2.5 A current pulses with 1/8 duty cycle to VCC pin and has to be capable to deliver a DC current greater than the module maximum average current consumption to VCC pin. Note that the maximum pulse and the maximum DC discharge current is not always reported in batteries data sheet, but the maximum DC discharge current is typically almost equal to the battery capacity in Ampere-hours divided by 1 hour.

- **DC series resistance**: the no-rechargeable battery with its output circuit has to be capable to avoid a VCC voltage drop greater than 400 mV during transmit bursts.

Additional hints for the VCC supply application circuits
To reduce voltage drops, use a low impedance power source. The resistance of the power supply lines (connected to VCC and GND pins of the module) on the application board and battery pack should also be considered and minimized: cabling and routing must be as short as possible in order to minimize power losses.

To avoid undershoot and overshoot on voltage drops at the start and at the end of a transmit burst during a GSM call (when current consumption on the VCC supply can rise up to 2.5 A in the worst case), place a 330 µF low ESR capacitor (e.g. KEMET T520D337M006ATE045) located near VCC pin of LEON-G100/G200.

To reduce voltage ripple and noise, place near VCC pin of the LEON-G100/G200 the following components:

- 100 nF capacitor (e.g Murata GRM155SR61A104K) and a 10 nF capacitor (e.g. Murata GRM155SR71C103K) to filter digital logic noises from clocks and data sources
- 10 pF capacitor (e.g. Murata GRM1555C1E100J) to filter transmission EMI in the DCS/PCS bands
- 39 pF capacitor (e.g. Murata GRM1555C1E390J) to filter transmission EMI in the GSM/EGSM bands

**1.5.3 Current consumption profiles**
During operation, the current consumed by LEON-G100/G200 through VCC pin can vary by several orders of magnitude. This is applied to ranges from the high peak of current consumption during the GSM transmitting
bursts at maximum power level in connected mode, to the low current consumption during power saving in idle mode.

1.5.3.1 Current consumption profiles - Connected-mode

When a GSM call is established, the VCC consumption is determined by the current consumption profile typical of the GSM transmitting and receiving bursts.

The current consumption peak during a transmission slot is strictly dependent on the transmitted power, which is regulated by the network. If the module transmits in GSM talk mode in the GSM 850 or in the EGSM 900 band at the maximum power control level (32.2 dBm typical transmitted power in the transmit slot/burst), the current consumption can reach up to 2500 mA (with highly unmatched antenna) for 576.9 µs (width of the transmit slot/burst) with a periodicity of 4.615 ms (width of 1 frame = 8 slots/bursts), so with a 1/8 duty cycle, according to GSM TDMA.

During a GSM call, current consumption is in the order of 100-200 mA in receiving or in monitor bursts and is about 30-50 mA in the inactive unused bursts (low current period). The more relevant contribution to determine the average current consumption is set by the transmitted power in the transmit slot.

An example of current consumption profile of the data module in GSM talk mode is shown in Figure 7.

![Figure 7: Description of the VCC current consumption profile versus time during a GSM call (1 TX slot)](image)

When a GPRS connection is established there is a different VCC current consumption profile also determined by the transmitting and receiving bursts. In contrast to a GSM call, during a GPRS connection more than one slot can be used to transmit and/or more than one slot can be used to receive. The transmitted power depends on network conditions and sets the peak of current consumption, but following the GPRS specifications the maximum transmitted power can be reduced if more than one slot is used to transmit, so the maximum peak of current consumption is not as high as can be the case in a GSM call.

If the module transmits in GPRS class 10 connected mode in the GSM 850 or in the EGSM 900 band at the maximum power control level (30.5 dBm typical transmitted power in the transmit slot/burst), the current consumption can reach up to 1800 mA (with highly unmatched antenna) for 1.154 ms (width of the 2 transmit
slots/bursts) with a periodicity of 4.615 ms (width of 1 frame = 8 slots/bursts), so with a 1/4 duty cycle, according to GSM TDMA.

In the following figure is reported the current consumption profiles with 2 slots used to transmit.

![Current consumption profile](image)

Figure 8: Description of the VCC current consumption profile versus time during a GPRS connection (2 TX slots)

### 1.5.3.2 Current consumption profiles - Idle-mode

By default the module doesn’t automatically enter idle-mode (power-saving mode) whenever possible, unless idle mode is enabled using the appropriate AT command (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]). If the power saving is enabled the module has the following handling.

When the data module is registered or attached to a network and a voice or data call is not enabled, the module must periodically monitor the paging channel of the current base station (paging block reception), in accordance to GSM system requirements. When the module monitors the paging channel, it wakes up to active mode, to enable the reception of paging block. In between, the module switches to idle-mode (power-saving mode). This is known as GSM discontinuous reception (DRX).

The module processor core is activated during the paging block reception, and automatically switches its reference clock frequency from the 32 kHz to the 26 MHz used in active-mode.

The time period between two paging block receptions is defined by the network. The time interval between two paging block receptions can be from 470.76 ms (width of 2 GSM multiframes = 2 x 51 GSM frames = 2 x 51 x 4.615 ms) up to 2118.42 ms (width of 9 GSM multiframes = 9 x 51 frames = 9 x 51 x 4.615 ms): this is the paging period parameter, fixed by the base station through broadcast channel sent to all users on the same serving cell.

An example of the current consumption profile of the data module is shown in Figure 9: the module is registered with the network, automatically goes into idle mode and periodically wakes up to active mode to monitor the paging channel for paging block reception.
1.5.4 Battery charger (LEON-G200 only)

For battery charging functionalities the module is provided with integrated circuitry and software. Two pins are available to connect the positive pole of the external DC supply used as charger.

<table>
<thead>
<tr>
<th>Name</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>V_CHARGE</td>
<td>Charger Voltage Supply Input</td>
<td>V_CHARGE and CHARGE_SENSE pins must be externally connected together.</td>
</tr>
<tr>
<td>CHARGE_SENSE</td>
<td>Charger Voltage Measurement Input</td>
<td>V_CHARGE and CHARGE_SENSE pins must be externally connected together.</td>
</tr>
</tbody>
</table>

Table 6: Battery charger pins

* V_CHARGE and CHARGE_SENSE pins ESD rating is 1 kV (contact discharge). A higher protection level could be required if the lines are externally accessible on the application board. A higher protection level can be achieved mounting an ESD protection (e.g. EPCOS CAO5P4514THSG varistor array) on the lines connected to these pins if they are externally accessible on the application board.
The **V_CHARGE** pin is the charger supply input: it sinks the charge current that is typically in the order of several hundred of mA. The **CHARGE_SENSE** pin is connected to an internal ADC converter to measure the charging voltage: it senses the charger voltage and sinks a few µA.

The **V_CHARGE** and **CHARGE_SENSE** pins must be externally connected together as shown in Figure 10.

There may not be any capacitor on the charge path: a straight connection must be provided between the output of the external supply used as charging source and **V_CHARGE** and **CHARGE_SENSE** pins of the module.

If the battery charging process is not managed by the GSM module, **V_CHARGE** and **CHARGE_SENSE** pins can be left floating on the application board.

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**Figure 10**: Connection of an external DC supply used as charger and a Li-Ion battery to the LEON-G200 module

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**To prevent damage to the module and the battery, use only chargers that comply with the characteristics given in section 1.5.4.2.**

---

### 1.5.4.1 Charging process description

A valid charger is recognized if the voltage provided to **V_CHARGE** and **CHARGE_SENSE** pins are within the operating range limits (5.6 V minimum, 15 V maximum). If the module is switched off, the charger circuitry generates the power on in charging mode after charger detection.

The algorithm that controls battery charging, implements a classic Li-Ion battery charging process, divided into 4 phases:

1. Pre-Charge, at low current, for deeply discharged batteries (**VCC** voltage within 0 V and 3.1 V typical)
2. Fast Charge, at the maximum current provided by the external DC supply used as charger that must be current limited, for discharged batteries (**VCC** voltage within 3.1 V typical and 4.2 V typical)
3. Top Charge, to complete the over-charging of the batteries, after the maximum voltage is reached (VCC voltage equal to 4.2 V typical)
4. Trickle Charge, to maintain the battery at higher level of charge, if the external DC supply used as charger remains connected

If the batteries are deeply discharged (VCC voltage within 0 V and 3.1 V typical with 7% tolerance due to change in temperature and life time), and the device is in not-powered mode, the charger circuit starts pre-charging when a valid voltage is provided to V_CHARGE and CHARGE_SENSE pins of the module. In the pre-charging phase, the charge transistor switch mounted inside the module is pulsed with a 100 Hz clock and an on-time of 12.5% of a period. This means the average charge current is reduced to avoid overheating of charger parts and to gently charge the deeply discharged batteries: the average pre-charge current is ~1/8 (i.e. 12.5%) of the current provided by the external charger, so it is ~1/8 of the external charger current limit. Pre-charging phase is hardware controlled and continues as long as the VCC voltage reaches the 3.1 V typical limit, so the module is able to start the following fast charging phase.

During fast charging phase (following the pre-charging phase) the charge transistor switch mounted inside the module is pulsed with a 100 Hz and an on-time of 99% of a period: the average charge current is almost equal (i.e. 99%) to the current provided by the external charger, so it is almost equal to the external charger current limit. The remaining off time (i.e. 1% of a period) is used to check if the external charger is still connected since detection is critical when charging switch is closed.

The integrated charging circuit doesn’t have any voltage or current limitation, therefore the charger must be chosen very carefully: during the fast charging phase, the battery is charged with the maximum DC current provided by the external DC supply used as charger, which must be current limited as described in the charger specification section.

When the battery voltage reaches the nominal maximum voltage (4.2 V typical with 2% tolerance due to change in temperature and life time), charging enters the constant voltage phase (top charge algorithm): in this phase the average charging current decreases until the battery is completely charged.

After the constant voltage phase, the battery is maintained at a higher level of charge with the trickle charge algorithm until an external charger is connected to the module.

The charging process is enabled only within the temperature range from 0°C to 40°C, with a 5°C hysteresis to prevent rapid switching on and off as the temperature drifts around the set point: charging is disabled when the temperature falls below 0°C and then enabled when it rises above 5°C; charging is disabled when the measured temperature rises above 40°C and then enabled when falls below 35°C.

Battery over-voltage detection is implemented to switch-off charging if the battery is removed during charging. The VCC over-voltage threshold level is set to the nominal value of 4.47 V (evaluated with 2% of tolerance due to change in temperature and life time).

1.5.4.2 External charger specification

It is suggested to use a charger with the following electrical characteristics:

- 6 V DC voltage
- 500 mA current limit (if it is less than the maximum DC charging current specified by the used battery)

⚠️ To avoid damage to the module, the external supply used as charging source must be voltage and current limited, with a voltage limit ≤ 15 V and a current limit ≤ 1.2 A.

DC supplies with fold-back current protection cannot be used as charger for the module.

The V-I output characteristics of the external supply used as charger must be within the valid area delineated by:

- the maximum acceptable charging voltage (equal to 15 V in any case)
- the minimum open circuit voltage valid for charger detection (equal to 5.6 V in any case)
the maximum acceptable charging current (equal to 1.2 A or to the maximum DC charging current specified by the used battery if it is less than 1.2 A)

- the minimum charging current (specified by the application, e.g. 400 mA)

**Maximum voltage**

The voltage limit of the external charger must be \( \leq 15 \) V. Since the module is not provided with an internal overvoltage protection circuit on `V_CHARGE` and `CHARGE_SENSE` pins, the charging voltage must be lower or equal to the maximum acceptable charging voltage value of 15 V at any time: voltage spikes that may occur during connection or disconnection of the charger must be limited within this value, so the external supply used as charging source must be voltage limited with a voltage limit \( \leq 15 \) V.

**Minimum voltage**

The charger must be able to provide a minimum open circuit output voltage \( \geq 5.6 \) V for the valid charger detection.

**Maximum current**

The current limit of the external charger must be \( \leq 1.2 \) A (that is the module absolute maximum rating as charging current) and must be lower than the maximum DC charging current specified by the used battery. Since the module is not provided with an internal over-current protection circuit on `V_CHARGE` and `CHARGE_SENSE` pins, the charging current must be lower or equal to the maximum acceptable charging current value at any time: current spikes that may occur during charger connection or disconnection must be limited within this value, so the external supply used as charging source must be current limited with a proper current limit.

**Minimum current**

A minimum acceptable value for the charging current is not specified, but the charging current value should be large enough to perform the whole battery charging process within the time interval defined by the application and the charging current value should be greater than the highest possible average current consumption of the system that is supplied by the battery (i.e. the module plus any additional device on the application board) to let the increase of the battery level while the system reaches its highest current consumption. For example, if the battery supplies only the module and the charging current value is equal to 400 mA, the battery level can be increased also when the module reaches its highest current consumption (during a GPRS connection). If some other devices are supplied by the battery beside the module, when the battery is deeply discharged (VCC below 3.1 V typical), the module is switched off and the pre-charging current (~1/8 of the external charger current limit) is enabled: this current should be greater than the highest possible average current consumption of the system to let the increase of the battery level while the system reaches its highest current consumption.

For example, Figure 11 shows the valid area for the charger V-I output characteristics using a battery with a maximum DC charging current equal to 600 mA: the maximum acceptable charging current is defined by the battery requirement (600 mA).
Figure 11: Valid area for the charger V-I output characteristics using a battery with a max DC charging current equal to 600 mA

For example, Figure 12 shows the valid area for the charger V-I output characteristics using a battery with a maximum DC charging current greater than 1200 mA: the maximum acceptable charging current is defined by the module requirement (1200 mA).

Figure 12: Valid area for the charger V-I output characteristics using a battery with a max DC charging current greater than 1.2A
### 1.5.5 RTC Supply (V\_BCKP)

V\_BCKP connects the Real Time Clock (RTC) supply, generated internally by a linear regulator integrated in the module chipset. The output of this linear regulator is enabled when the main voltage supply providing the module through VCC is within the valid operating range, or if the module is switched-off.

The RTC provides the time reference (date and time) of the module, also in power-off mode, since the RTC runs when the V\_BCKP voltage is within its valid range (specified in LEON-G100/G200 Data Sheet [1]). The RTC block is able to provide programmable alarm functions by means of the internal 32.768 kHz clock.

The RTC block has very low, but highly temperature dependent power consumption. For example at 25°C and a V\_BCKP voltage of 2.0 V the power consumption is approximately 2 µA, whereas at 85°C and an equal voltage it increases to 5 µA.

The RTC can be supplied from an external back-up battery through V\_BCKP, when the main voltage supply is not provided to the module through VCC. This enables the time reference (date and time) to run even when the main supply is not provided to the module. The module cannot switch on if a valid voltage is not present on VCC, even when RTC is supplied through V\_BCKP (meaning that VCC is mandatory to switch-on the module).

If V\_BCKP is left unconnected and the main voltage supply of the module is removed from VCC, the RTC is supplied from the 1 µF buffer capacitor mounted inside the module. However, this capacitor is not able to provide a long buffering time: within 0.5 seconds the voltage on V\_BCKP will fall below the valid range (1 V min).

If RTC is not required when VCC supply is removed, V\_BCKP can be left floating on the application board. If RTC has to run for a time interval of T [seconds] at 25°C and VCC supply is removed, place a capacitor of nominal capacitance of C [µF] at the V\_BCKP pin. Choose the capacitor using the following formula:

\[
C \, [\mu F] = \frac{(Current\_Consumption \, [\mu A] \times T \, [seconds])}{Voltage\_Drop \, [V]} = 2 \times T \, [seconds]
\]

The current consumption of the RTC is around 2 µA at 25°C, and the voltage drop is equal to 1 V (from the V\_BCKP typical value of 2.0 V to the valid range minimum limit of 1.0 V).

For example, a 100 µF capacitor (such as the Murata GRM43SR60J107M) can be placed at V\_BCKP to provide a long buffering time. This capacitor will hold V\_BCKP voltage within its valid range for around 50 seconds at 25°C, after the VCC supply is removed. If a very long buffering time is required, a 70 mF super-capacitor (e.g. Seiko Instruments XH414H-IV01E) can be placed at V\_BCKP, with a 4.7 kΩ series resistor to hold the V\_BCKP voltage within its valid range for around 10 hours at 25°C, after the VCC supply is removed. These capacitors will allow the time reference to run during a disconnection of the VCC supply. The purpose of the series resistor is to limit the capacitor charging current due to the big capacitor specifications, and also to let a fast rise time of the voltage value at the V\_BCKP pin after VCC supply has been provided.

![Diagram](image-url)

**Figure 13:** Real time clock supply (V\_BCKP) application circuits using a 100 µF capacitor to let the RTC run for ~50 seconds at 25°C or using a 70 mF capacitor to let the RTC run for ~10 hours at 25°C when the VCC supply is removed.
If longer buffering time is required to allow the time reference to run during a disconnection of the VCC supply, a rechargeable battery, which has to be able to provide a 2.0 V nominal voltage and must not exceed the maximum operating voltage value of 2.25 V, can be connected to the V_BCKP pin with a proper series resistor. Otherwise a not rechargeable battery, which has to be able to provide a 2.0 V nominal voltage and must not exceed the maximum operating voltage value of 2.25 V, can be connected to the V_BCKP pin with a proper series resistor and a proper series diode. The purpose of the series resistor is to limit the battery charging current due to the battery specifications, and also to let a fast rise time of the voltage value at the V_BCKP pin after VCC supply has been provided. The purpose of the series diode is to avoid a current flow from the V_BCKP pin of the module to the not rechargeable battery.

1.6 System functions

1.6.1 Module power on

The power-on sequence of the module is initiated in one of 4 ways:
- Rising edge on the VCC pin to a valid voltage as module supply
- Low level on the PWR_ON signal
- RTC alarm
- Rising edge on the V_CHARGE and CHARGE_SENSE to a valid voltage for charger detection (LEON-G200 only)

<table>
<thead>
<tr>
<th>Name</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>PWR_ON</td>
<td>Power-on input</td>
<td>PWR_ON pin has high input impedance. Do not keep floating in noisy environment: external pull-up required.</td>
</tr>
</tbody>
</table>

Table 7: Power-on pin

PWR_ON pin ESD rating is 1 kV (contact discharge). A higher protection level could be required if the line is externally accessible on the application board. A higher protection level can be achieved mounting an ESD protection (e.g. EPCOS CA05P4S14THSG varistor array) on the line connected to this pin if it is externally accessible on the application board.

1.6.1.1 Rising edge on VCC

When a battery supply is connected to VCC pin, the battery supervision circuit controls the subsequent activation of the power up state machines: the module is switched-on if the battery is connected for the first time and the voltage rises up to the VCC normal operating range (See LEON-G100/G200 Data Sheet [1]).

1.6.1.2 Low level on the PWR_ON

Power-on sequence of the module starts when a low level is forced on the PWR_ON signal.

The electrical characteristics of the PWR_ON input pin are different from the other digital I/O interfaces: the high and low logic levels have different operating ranges and the pin is tolerant against voltages up to the battery voltage. The detailed electrical characteristics are described in LEON-G100/G200 Data Sheet [1].

PWR_ON pin has high input impedance and is weakly pulled to the high level on the module. Avoid keep it floating in noisy environment. To hold the high logic level stable, it is suggested to add a pull-up to the V_BCKP supply (2.0 V) or the VCC supply.

The PWR_ON pin must be connected to a pull-up resistor (e.g. 100 kΩ) that is biased by a supply rail present on the application board, within the range from 1.8 V to VCC and present when the module is in Power-off Mode...
(i.e. the module is switched off and is supplied by a valid VCC voltage). The V_BCKP supply (2.0 V) or the VCC supply can be used to bias the pull-up resistor.

If PWR_ON input is connected to an external device (e.g. application processor), it is suggested to use an open drain output of the external device with an external pull-up. Connect the pull-up to V_BCKP supply (2.0 V) or the VCC supply, or to another supply rail present on the application board, in range from 1.8 V to 4.5 V, which supply rail should also be available when the module is in power-off mode.

If PWR_ON pin is connected to a push-pull output pin of an application processor, the pull-up can be provided to pull high the PWR_ON level when the application processor is switched off. If the high-level voltage of the push-pull output pin of the application processor is above 2.0 V, the V_BCKP supply cannot be used to bias the pull-up resistor: the supply rail of the application processor or the VCC supply can be used.

Using a push-pull output of the external device, take care to fix the proper level in all the possible scenarios to avoid an inappropriate switch-on of the module.

The module can be switched-on by forcing a low level for at least 5 ms on the PWR_ON pin: the module is not switched-on by a falling edge provided on the PWR_ON pin. The suggested PWR_ON pull-up resistor value is 100 kΩ: lower resistance value will increase the module power-off consumption (see Figure 14).

![Diagram of LEON-G100/G200 power-on circuit using a push button or using an application processor](image)

**Figure 14: Power on (PWR_ON) application circuits using a push button or using an application processor**

### 1.6.1.3 RTC alarm

The module can be switched-on by the RTC alarm if a valid voltage is applied to VCC pin, when Real Time Clock system reaches a pre-defined scheduled time. The RTC system will then initiate the boot sequence by indicating to the power management unit to turn on power. Also included in this setup is an interrupt signal from the RTC block to indicate to the baseband processor, that a RTC event has occurred.
1.6.1.4 Rising edge on V\_CHARGE and CHARGE\_SENSE (LEON-G200 only)

The module can be switched-on by a charger: when the power management unit detects that a charger is connected to the module through the V\_CHARGE and CHARGE\_SENSE pins, it turns on power and the module is switched on in charge mode.

1.6.1.5 Additional considerations

If a valid battery voltage is connected to VCC before the detection of a start-up event, most input-output pads of the baseband chipset are locked in tri-state. The power down tri-state function isolates the outputs of the module from its environment, when no proper operation of the outputs can be guaranteed. To avoid an increase of the module current consumption in power down mode, any external signal of the digital interfaces connected to the module must be set low or tri-stated when the module is in not-powered mode or in the power-off mode.

After the detection of a start-up event, during the power-on sequence, the baseband core is held in reset state before enabling the input-output pads. Any signal of the module digital interfaces is held to the reset state until the application starts. See Figure 15. The reset state of all the module input-output pins is reported in the pin description table of the LEON-G100/G200 Data Sheet [1]. The power-on sequence is described in Figure 15.

![Power on sequence description](image)

**Figure 15: Power on sequence description (\* - the signal state is not relevant during this phase)**

1.6.2 Module power off

LEON-G100/G200 can be switched-off by one of the following switch-off events:

- Via AT command AT+CPWROFF (more details in u-blox 2G GSM/GPRS AT Commands Manual [2])
- An under-voltage shutdown will be done if VCC falls below the valid operating limit

After a switch-off event has been triggered, the digital pins are locked in tri-state by the module. All internal voltage regulators except the RTC supply are turned off in a defined power-off sequence.

To avoid an increase of module current consumption in power-down mode, any external signal connected to the module digital pins (UART interface, Digital audio interface, HS\_DET, GPIOs) must be set low or tri-stated when the module is in the not-powered or power-off modes. If the external signals connected to the module digital pins cannot be set low or tri-stated, insert a switch (e.g. Texas Instruments SN74CB3Q16244, or Texas Instruments TS5A3159, or Texas Instruments TS5A63157) between the two-
circuit connections. Set the switch to high impedance when the module is in power-down mode (to avoid an increase of the module power consumption).

The power-off sequence is described in Figure 16.

![Figure 16: Power off sequence description](image)

1.6.3 Module reset

Reset the module using RESET_N pin: this performs an external or hardware reset. When RESET_N pin is driven low, the device is initialized into a defined reset state. An asynchronous reset of the entire module - except for the RTC - is triggered.

<table>
<thead>
<tr>
<th>Name</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>RESET_N</td>
<td>External reset input</td>
<td>A series Schottky diode is integrated in the module as protection, then the equivalent circuit is represented by a 12.6 kΩ resistor that pull the level to 1.88 V.</td>
</tr>
</tbody>
</table>

Table 8: Reset pin

- **RESET_N** pin ESD rating is 1 kV (contact discharge). A higher protection level could be required if the line is externally accessible on the application board. A higher protection level can be achieved mounting an ESD protection (e.g. EPCOS CA05P4S14THSG varistor array) on the line connected to this pin if it is externally accessible on the application board.

- For more details about the general precautions for ESD immunity about **RESET_N** pin please refer to chapter 2.5.1.

The electrical characteristics of **RESET_N** are different from the other digital I/O interfaces. The high and low logic levels have different operating ranges and the pin is tolerant to voltages up to the battery voltage (a series protection diode is mounted inside the module to protect the pin). The detailed electrical characteristics are described in the LEON-G100/G200 Data Sheet [1].

**RESET_N** is pulled high by an integrated pull-up resistor. Therefore an external pull-up is not required on the application board. An internal circuit pulls the level to 1.88 V (see Figure 17).

Forcing **RESET_N** low for at least 50 ms will cause an external reset of the module. When **RESET_N** is released from the low level, the module automatically starts its power-on reset sequence.
If **RESET_N** is connected to an external device (e.g. an application processor on an application board) an open drain output can be directly connected without any external pull-up. Otherwise, use a push-pull output. Make sure to fix the proper level on **RESET_N** in all possible scenarios, to avoid unwanted reset of the module.

The reset state of all input-output pins is reported in the pin description table in the LEON-G100/G200 Data Sheet [1].

![Diagram](image)

**Figure 17: Application circuits to reset the module using a push button or using an application processor**

When the module is in power-off mode or an internal reset occurs, **RESET_N** is pulled low by the module itself. **RESET_N** can indicate to an external application that the module is powered up and is not in the reset state, implementing one of the following application circuits:

- **RESET_N** connected through a biased inverting transistor to a LED
- **RESET_N** connected through a biased inverting and level shifting transistor to an input pin of an application processor that will sense a low logic level when the module is powered up and is not in the reset state
- **RESET_N** connected through a pull-down resistor to an input pin of the application processor that senses a high logic level (1.8 V) when the module is powered up and is not in the reset state.

Examples of application circuits are shown in the Figure 18.
The \texttt{RESET\_N} is set low by the module for 160 µs to indicate that an internal reset occurs. The exact low level time interval depends on the implemented circuit, since the fall time of the \texttt{RESET\_N} low pulse depends on the pull-down value.

For example, if LEON \texttt{RESET\_N} pin is connected through a 680 kΩ pull-down resistor to an input pin of an application processor in the 1.8 V domain (i.e. Vih = 0.7 x 1.8 V = 1.26 V, Vil = 0.3 x 1.8 V = 0.54 V), the low level time interval will be ~145 µs, since the 680 kΩ pull-down forces a ~35 µs 100%-0% fall time, as illustrated in the Figure 19:

![Figure 19: \texttt{RESET\_N} behavior due to an internal reset](image)

### 1.7 RF connection

The \texttt{ANT} pin has 50 Ω nominal impedance and must be connected to the antenna through a 50 Ω transmission line to allow transmission and reception of radio frequency (RF) signals in the GSM operating bands.
**ANT** port ESD rating is 4 kV (contact discharge). A higher protection level could be required if the line is externally accessible on the application board. A higher protection level can be achieved with an external high pass filter, consists of a 15 pF capacitor (e.g. Murata GRM1555C1H150JA01) and a 39 nH coil (e.g. Murata LQG15HN39NJ02) connected to the **ANT** port. Note that antenna detection functionality will be not provided implementing this high pass filter for ESD protection on the **ANT** port.

Choose an antenna with optimal radiating characteristics for the best electrical performance and overall module functionality. An internal antenna, integrated on the application board, or an external antenna, connected to the application board through a proper 50 Ω connector, can be used.

![Image](image-url)

**The recommendations of the antenna producer for correct installation and deployment (PCB layout and matching circuitry) must be followed.**

If an external antenna is used, the PCB-to-RF-cable transition must be implemented using either a suitable 50 Ω connector, or an RF-signal solder pad (including GND) that is optimized for 50 Ω characteristic impedance.

If antenna supervisor functionality is required, the antenna should have built in DC diagnostic resistor to ground to get proper antenna detection functionality (See section 2.4.3 Antenna detection functionality).

### 1.8 Audio

LEON-G100/G200 modules provide four analog and one digital audio interfaces:

- **Two microphone inputs:**
  - First microphone input can be used for direct connection of the electret condenser microphone of a handset. This input is used when the main uplink audio path is “Handset Microphone” (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]; AT+USPM command: `<main_uplink>` parameter)
  - Second microphone input can be used for direct connection of the electret condenser microphone of a headset. This input is used when the main uplink audio path is “Headset Microphone” (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]; AT+USPM command: `<main_uplink>` parameter)

- **Two speaker outputs:**
  - First speaker output is a single ended low power audio output that can be used to directly connect the receiver (earpiece) of a handset or a headset. This output is used when the main downlink audio path is “Normal earpiece” or “Mono headset” (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]; AT+USPM command: `<main_downlink>` parameter). These two downlink path profiles use the same physical output but have different sets of audio parameters (Refer to u-blox 2G GSM/GPRS AT Commands Manual [2]: AT+USGC, +UDBF, +USTN commands)
  - Second speaker output is a differential high power audio output that can be used to directly connect a speaker or a loud speaker used for ring-tones or for speech in hands-free mode. This output is used when audio downlink path is “Loudspeaker” (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]; AT+USPM command, `<main_downlink>` and `<alert_sound>` parameters)

- **Headset detection input:**
● If enabled, causes the automatic switch of uplink audio path to “Headset Microphone” and downlink audio path to “Mono headset”. Enabling/disabling the detection can be controlled by parameter <headset_indication> in AT+USPM command (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]).

● I²S digital audio interface:
  ● This path is selected when parameters <main_uplink> and <main_downlink> in +USPM command (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]) are respectively “I²S input line” and “I²S output line”

Not all combinations of Input-Output audio paths are allowed. Please check audio command +USPM in u-blox 2G GSM/GPRS AT Commands Manual [2] for allowed combinations of audio path and for their switching during different use cases (speech/alert tones).

The default values for audio parameters tuning commands (Refer to u-blox 2G GSM/GPRS AT Commands Manual [2]; +UMGC, +UUBF, +UHFP, +USGC, +UDBF, +USTN commands) are tuned for audio device connected as suggested above (i.e. Handset microphone connected on first microphone input, headset microphone on second microphone input). For a different connection, (i.e. connection of an Hands Free microphone) these parameters should be changed on the audio path corresponding to the connection chosen.

1.8.1 Analog Audio interface

1.8.1.1 Uplink path (microphone inputs)
The TX (uplink) path of the analog audio front-end on the module consists of two identical microphone circuits. Two electret condenser microphones can be directly connected to the two available microphone inputs.

The main required electrical specifications for the electret condenser microphone are 2.2 kΩ as maximum output impedance at 1 kHz and 2 V maximum standard operating voltage.

Board-to-board pins related to the uplink path (microphones inputs) are:
  ● First microphone input:
    ● MIC_BIAS1: single ended supply to the first microphone and represents the microphone signal input
    ● MIC_GND1: local ground for the first microphone
  ● Second microphone input:
    ● MIC_BIAS2: single ended supply to the second microphone and represents microphone signal input
    ● MIC_GND2: local ground for the second microphone

For a description of the internal function blocks see Figure 24.

1.8.1.2 Downlink path (speaker outputs)
The RX (downlink) path of the analog audio front-end of the module consists of two speaker outputs available on the following pins:
  ● First speaker output:
    ● HS_P: low power single ended audio output. This pin is internally connected to the output of the single ended audio amplifier of the chipset
  ● Second speaker output:
    ● SPK_N/SPK_P: high power differential audio output. These two pins are internally connected to the output of the high power differential audio amplifier of the chipset

See Figure 24 for a description of the internal function blocks.

⚠️ Warning: excessive sound pressure from headphones can cause hearing loss.
Detailed electrical characteristics of the low power single-ended audio receive path and the high power differential audio receive path can be found in LEON-G100/G200 Data Sheet [1].

Table 10 lists the signals related to analog audio functions.

<table>
<thead>
<tr>
<th>Name</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>HS_DET</td>
<td>Headset detection input</td>
<td>Internal active pull-up to 2.85 V enabled.</td>
</tr>
<tr>
<td>HS_P</td>
<td>First speaker output with low power single-ended analog audio</td>
<td>This audio output is used when audio downlink path is “Normal earpiece” or “Mono headset”</td>
</tr>
<tr>
<td>SPK_P</td>
<td>Second speaker output with high power differential analog audio</td>
<td>This audio output is used when audio downlink path is “Loudspeaker”.</td>
</tr>
<tr>
<td>SPK_N</td>
<td>Second speaker output with power differential analog audio output</td>
<td>This audio output is used when audio downlink path is “Loudspeaker”.</td>
</tr>
<tr>
<td>MIC_BIAS2</td>
<td>Second microphone analog signal input and bias output</td>
<td>This audio input is used when audio uplink path is set as “Handset Microphone”. Single ended supply output and signal input for the second microphone.</td>
</tr>
<tr>
<td>MIC_GND2</td>
<td>Second microphone analog reference</td>
<td>Local ground of second microphone. Used for “Headset microphone” path.</td>
</tr>
<tr>
<td>MIC_GND1</td>
<td>First microphone analog reference</td>
<td>Local ground of the first microphone. Used for “Handset microphone” path</td>
</tr>
<tr>
<td>MIC_BIAS1</td>
<td>First microphone analog signal input and bias output</td>
<td>This audio input is used when audio uplink path is set as “Handset Microphone”. Single ended supply output and signal input for first microphone.</td>
</tr>
</tbody>
</table>

Table 10: Analog Audio Signal Pins

- All audio lines on an Application Board must be routed in pairs, be embedded in GND (have the ground lines as close as possible to the audio lines), and maintain distance from noisy lines such as VCC and from components as switching regulators.
- Audio pins ESD rating is 1 kV (contact discharge). A higher protection level could be required if the lines are externally accessible on the application board. A higher protection level can be achieved mounting an ESD protection (e.g. EPCOS CA05P4S14THSG varistor array) on the lines connected to these pins if they are externally accessible on the application board.
- If the audio pins are not used, they can be left floating on the application board.

1.8.1.3 Handset mode

Handset mode is the default audio operating mode of LEON-G100/G200 modules. In this mode the main uplink audio path is “Handset microphone”, the main downlink audio path is “Normal earpiece” (refer to [2]; AT+USPM command: <main_uplink>, <main_downlink> parameters).
- Handset microphone must be connected to inputs MIC_BIAS1/MIC_GND1
- Handset receiver must be connected to output HS_P

Figure 20 shows an example of an application circuit connecting a handset (with a 2.2 kΩ electret microphone and a 32 Ω receiver) to the LEON-G100/G200 modules. The following should be done on the application circuit:

- Mount a series capacitor on the HS_P line to decouple the bias
- Mount a 10 μF ceramic capacitor (e.g. Murata GRM188R60J106M) if connecting a 32 Ω receiver, or a load with greater impedance (such as a single ended analog input of a codec). Otherwise if a 16 Ω receiver is connected to the line, a ceramic capacitor with greater nominal capacitance must be used: a 22 μF series capacitor (e.g. Murata GRM21BR60J226M) is required
- Mount a 33 nH series inductor (e.g. Murata LQP15M33NG02) on each microphone line and a 27 pF bypass capacitor (e.g. Murata GRM1555C1H270J) on all audio lines to minimize RF coupling and TDMA noise
### 1.8.1.4 Headset mode

The audio path is automatically switched from handset mode to headset mode when a rising edge is detected by the module on HS_DET pin. The audio path returns to the handset mode when the line returns to low level.

In headset mode the main uplink audio path is “Headset microphone”, the main downlink audio path is “Mono headset” (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]; AT+USPM command: `<main_uplink>,<main_downlink>` parameters).

The audio path used in headset mode:
- Headset microphone must be connected to MIC_BIAS2/MIC_GND2
- Headset receiver must be connected to HS_P

Figure 21 shows an application circuit connecting a headset (with a 2.2 kΩ electret microphone and a 32 Ω receiver) to the LEON-G100/G200 modules. Pin 1 & 2 are shorted in the headset connector, causing HS_DET to be pulled low. When the headset plug is inserted HS_DET is pulled internally by the module, causing a rising edge for detection.

Do the following on the application board (as shown in Figure 21):
- Mount a series capacitor on the HS_P line to decouple the bias. 10 µF ceramic capacitor (e.g. Murata GRM188R60J100M) is required if a 32 Ω receiver or a load with greater impedance (as a single ended analog input of a codec) is connected to the line. 22 µF series capacitor (e.g. Murata GRM21BR60J226M) is required if a 16 Ω receiver is connected to the line
- Mount a 33 nH series inductor (e.g. Murata LQP15M33NG02) on each microphone line, and a 27 pF bypass capacitor (e.g. Murata GRM1555C1H270J) on all audio lines to minimize RF coupling and the TDMA noise
1.8.1.5 Hands-free mode

Hands-free mode can be implemented using a loudspeaker and a dedicated microphone. Hands-free functionality is implemented using appropriate DSP algorithms for voice-band handling (echo canceller and automatic gain control), managed via software (Refer to u-blox 2G GSM/GPRS AT Commands Manual [2]; AT+UHFP command).

In this mode the main downlink audio path must be “Loudspeaker”, the main uplink audio path can be “Handset microphone” or “Headset microphone” (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]; AT+USPM command: <main_uplink>, <main_downlink> parameters). Combination of these paths is chosen by AT+USPM command (Refer to u-blox 2G GSM/GPRS AT Commands Manual [2]). Use of an uplink audio path for hands-free precludes using it for other device (handset/headset). Therefore:

- Microphone can be connected to the input pins MIC_BIAS1/MIC_GND1 or MIC_BIAS2/MIC_GND2
- High power loudspeaker must be connected to the output pins SPK_P/SPK_N

The default parameters for audio uplink profiles “Handset microphone” and “Headset microphone” (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]; AT+UMGC,+UUBF, +UHFP) are for an handset and an headset microphone. To implement hands-free mode, these parameters should be changed on the audio path corresponding to the connection chosen. Procedure to tune parameters for hands-free mode (gains, echo canceller) can be found in LEON Audio Application Note [12].

When hands-free mode is enabled, the audio output signal on HS_P is disabled.

The physical width of the high-power audio outputs lines on the application board must be wide enough to minimize series resistance.

Figure 22 shows an application circuit for hands-free mode. In this example the LEON-G100/G200 modules are connected to an 8 Ω speaker and a 2.2 kΩ electret microphone. Insert a 33 nH series inductor (e.g. Murata LQP15M33NG02) on each microphone line, and a 27 pF bypass capacitor (e.g. Murata GRM1555C1H270J) on all audio lines to minimize RF coupling and the TDMA noise.
1.8.1.6 Connection to an external analog audio device

When LEON-G100/G200 module analog audio output is connected to an external audio device, HS_P analog audio output can be used.

- A 10 µF series capacitor (e.g. Murata GRM188R60J106M) must be inserted between the HS_P output and the single ended analog input of the external audio device (to decouple the bias)
- An additional single ended to differential circuit is required for audio devices with a differential analog input. The signal levels can be adapted by setting gain using AT commands, but additional circuitry must be inserted if the HS_P output level of the module is too high for the input of the audio device

If LEON-G100/G200 module analog audio input is connected to an external audio device, MIC_BIAS1/MIC_GND1 can be used (default analog audio input of the module).

- Insert a 10 µF series capacitor (e.g. Murata GRM188R60J106M) between the single ended analog output of the external audio device and MIC_BIAS1
- Connect the reference of the single ended analog output of the external audio device to MIC_GND1. If the external audio device is provided with a differential analog output, insert an additional differential to single ended circuit. The signal levels can be adapted by setting gain using AT commands, but additional circuitry must be inserted if the output level of the audio device is too high for MIC_BIAS1

Examples of connecting LEON-G100/G200 modules to external audio applications are illustrated in the Figure 23. To enable the audio path corresponding to these input/output, please refer to u-blox 2G GSM/GPRS AT Commands Manual [2], AT+USPM command.

To tune audio levels for the external device please refer to u-blox 2G GSM/GPRS AT Commands Manual [2], AT+USGC, +UMGC commands.
1.8.2 Digital Audio interface
LEON-G100/G200 support a bidirectional 4-wire I2S digital audio interface. The module acts as master only. The I2S pins are listed in Table 11:

<table>
<thead>
<tr>
<th>Name</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>I2S_WA</td>
<td>I2S word alignment</td>
<td>Module output (master).¹</td>
</tr>
<tr>
<td>I2S_TXD</td>
<td>I2S transmit data</td>
<td>Module output ¹</td>
</tr>
<tr>
<td>I2S_CLK</td>
<td>I2S clock</td>
<td>Module output (master) ¹</td>
</tr>
<tr>
<td>I2S_RXD</td>
<td>I2S receive data</td>
<td>Module input ¹</td>
</tr>
</tbody>
</table>

Internal active pull-up to 2.85 V enabled.

Table 11: I2S interface pins

I2S interface pins ESD rating is 1 kV (contact discharge). A higher protection level could be required if the lines are externally accessible on the application board. A higher protection level can be achieved mounting an ESD protection (e.g., EPCOS CA05P4S14THSG varistor array) on the lines connected to these pins if they are externally accessible on the application board.

The I2S interface can be can be used in two modes:

¹ Check device specifications to ensure compatibility of supported modes to LEON-G100/G200 module. Add a test point to provide access to the pin for debugging.

Figure 23: Application circuits to connect the LEON module to external audio devices with proper single-ended or differential analog audio inputs/outputs
• PCM mode: I2Sx
• Normal I’S mode: I2Sy

Beyond the supported transmission modality, the main difference between the PCM mode and the normal I’S mode is represented by the logical connection to the digital audio processing system integrated in the chipset firmware (see Figure 24):

• In PCM mode provides complete audio processing functionality
• Normal I’S mode: digital filters, digital gains, side tone, some audio resources as tone generator, info tones (e.g. free tone, connection tone, low battery alarm), and ringer are not available

The I’S interface is activated and configured using AT commands, see the u-blox 2G GSM/GPRS AT Commands Manual [2].

If the I’S interface is used in PCM mode, digital path parameters can be configured and saved as the normal analog paths, using appropriate path index as described in the u-blox 2G GSM/GPRS AT Commands Manual [2]. Analog gain parameters of microphone and speakers are unused when digital path is selected.

Any external signal connected to the digital audio interface must be set low or tri-stated when the module is in power down mode to avoid an increase of module power consumption. If the external signals connected to the digital audio interface cannot be set low or tri-stated, insert a multi channel digital switch (e.g. Texas Instruments SN74CB3Q16244, T55A3159, or T55A63157) between the two-circuit connections and set to high impedance when the module is in power down mode.

If the I’S pins are not used, they can be left floating on the application board.

For debug purposes, include a test point at each I’S pin also if the digital audio interface is not used.

Refer to u-blox 2G GSM/GPRS AT Commands Manual [2], +UI2S AT command for possible combinations of connection and settings.

1.8.2.1 PCM mode

In PCM mode I2S_TX and I2S_RX are respectively parallel to the analog front end I2S_RX and I2S_TX as internal connections to the voice processing system (see Figure 24), so resources available for analog path can be shared:

• Digital filters and digital gains are available in both uplink and downlink direction. They can be configured using AT commands; please refer to the u-blox 2G GSM/GPRS AT Commands Manual [2]
• Ringer tone and service tone are mixed on the TX path when active (downlink)
• The HF algorithm acts on I’S path

Main features of the I’S interface in PCM mode:

• I’S runs in PCM - short alignment mode (configurable with AT commands)
• Module functions as I’S master (I2S_CLK and I2S_WA signals generated by the module)
• I2S_WA signal always runs at 8 kHz
• I2S_WA toggles high for 1 or 2 CLK cycles of synchronism (configurable), then toggles low for 16 CLK cycles of sample width. Frame length can be 1 + 16 = 17 bits or 2 + 16 = 18 bits
• I2S_CLK frequency depends on frame length. Can be 17 x 8 kHz = 136 kHz or 18 x 8 kHz = 144 kHz
• I2S_TX, I2S_RX data are 16 bit words with 8 kHz sampling rate, mono. Data are in 2’s complement notation. MSB is transmitted first
• When I2S_WA toggles high, first synchronization bit is always low. Second synchronization bit (present only in case of 2 bit long I2S_WA configuration) is MSB of the transmitted word (MSB is transmitted twice in this case)
• I2S_TX changes on I2S_CLK rising edge, I2S_RX changes on I2S_CLK falling edge
1.8.2.2 Normal I²S mode

Normal I²S mode supports:
- 16 bits word
- mono interface
- 8 kHz frequency

Main features of I²S interface in Normal I²S mode:
- \textbf{I2S\_WA} signal always runs at 8 kHz and the channel can be either high or low
- \textbf{I2S\_TX} data 16 bit words with 32 bit frame and 2, dual mono (the word can be written on 2 channels). Data are in 2's complement notation. MSB is transmitted first. The MSB is first transmitted; the bits change on \textbf{I2S\_CLK} rising or falling edge (configurable)
- \textbf{I2S\_RX} data are read on the \textbf{I2S\_CLK} edge opposite to \textbf{I2S\_TX} writing edge
- \textbf{I2S\_CLK} frequency depends by the number of bits and number of channels so is 16 x 2 x 8 kHz = 256 kHz

The modes are configurable through a specific AT command (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]) and the following parameters can be set:
- \textbf{I2S\_TX} word can be written while \textbf{I2S\_WA} is high, low or both
- MSB can be 1 bit delayed or non-delayed on \textbf{I2S\_WA} edge
- \textbf{I2S\_TX} data can change on rising or falling edge of \textbf{I2S\_CLK} signal
- \textbf{I2S\_RX} data read on the opposite front of \textbf{I2S\_CLK} signal

1.8.3 Voice-band processing system

The digital voice-band processing on the LEON-G100/G200 is implemented in the DSP core inside the baseband chipset. The analog audio front-end of the chipset is connected to the digital system through 16 bit ADC converters in the uplink path, and through 16 bit DAC converters in the downlink path. The digitized TX and RX voice-band signals are both processed by digital gain stages and decimation filter in TX, interpolation filters in RX path. The processed digital signals of TX and RX are connected to the DSP for various tasks (i.e. speech codec, digital mixing and sidetone, audio filtering) implemented in the firmware modules.

External digital audio devices can be interfaced to the DSP voice-band processing system via the I²S interface. The voice-band processing system can be split up into three different parts:
- Sample-based Voice-band Processing (at 8 kHz / 125 µs)
- Frame-based Voice-band Processing (20 ms)
- Circular Mixing Buffer, to mix different sound signals (Sound Ringer, MIDI synthesizer) with the downlink signal at 48 kHz
The sample-based voice-band processing is done on an interrupt level and its main task is to transfer the voice-band samples from either analog audio front-end TX path or I2Sx RX path to the Voice-band Sample Buffer and from the Voice-band Sample Buffer to the analog audio front-end RX path and/or I2Sx TX path. First the TX path (uplink) is processed: the input sample is scaled, filtered and before it is copied into the voice-band input buffer for the speech frame based processing and it is used to generate the sidetone for the RX path processing. Furthermore the signal is mixed with the output of the circular buffer.

The frame-based voice-band processing consists of these operating parts: voice memo; echo cancellation and auto gain control for hands free mode. The uplink path starts with output samples from voice-band buffer and stops with speech encoding. The downlink path starts with output samples from speech decoder and stops with output samples to voice-band buffer.

The circular buffer is a 3000 word buffer to store and mix the voice-band samples from external sources (synthesizer data). The buffer has a circular structure, so that when the write pointer reaches the end of the buffer, it is wrapped to the begin address of the buffer.

Two different sample-based sample rate converters are used: an interpolator, required to convert the sample-based voice-band processing sampling rate of 8 kHz to the analog audio front-end output rate of 47.6 kHz; a decimator, required to convert the circular buffer sampling rate of 47.6 kHz to the I2Sx TX or the uplink path sample rate of 8 kHz.

### 1.8.3.1 Audio codecs

The following speech codecs are supported by firmware on the DSP:

- GSM Half Rate (TCH/HS)
- GSM Full Rate (TCH/FS)
- GSM Enhanced Full Rate (TCH/EFR)
- 3GPP Adaptive Multi Rate (AMR) (TCH/AFS+TCH/AHS)

### 1.8.3.2 Echo cancellation and noise reduction

LEON-G100/G200 support algorithms for echo cancellation, noise suppression and automatic gain control. Algorithms are configurable with AT commands (refer to the u-blox 2G GSM/GPRS AT Commands Manual [2]).

### 1.8.3.3 Digital filters and gains

Audio parameters such as digital filters, digital gain, Side-tone gain (feedback from uplink to downlink path) and analog gain are available for uplink and downlink audio paths. These parameters can be modified by dedicated AT commands and be saved in 2 customer profiles in the non-volatile memory of the module (refer to the u-blox 2G GSM/GPRS AT Commands Manual [2]).

### 1.8.3.4 Ringer mode

LEON-G100/G200 modules support polyphonic ring tones. The ringer tones are generated by a built-in generator on the chipset and then amplified by the internal amplifier.

The synthesizer output is only mono and cannot be mixed with TCH voice path (the two are mutually exclusive). To perform in-band alerting during TCH with voice path open, only Tone Generator can be used.

The analog audio path used in ringer mode can be the high power differential audio output (refer to u-blox 2G GSM/GPRS AT Commands Manual [2]; AT+USPM command, <main_downlink> and <alert_sound> parameters for alert sounds routing). In this case the external high power loudspeaker must be connected to the SPK_P/SPK_N output pins of the module as shown in the application circuit (Figure 22) described in section 1.8.1.5.

### 1.9 SIM interface

SIM card interface is provided on the board-to-board pins of the module. High-speed SIM/ME interface is implemented as well as automatic detection of the required SIM supporting voltage.

Both 1.8 V and 3 V SIM types are supported: activation and deactivation with automatic voltage switch from 1.8 to 3 V is implemented, according to ISO-IEC 78-16-e specifications. The SIM driver supports the PPS (Protocol and Parameter Selection) procedure for baud-rate selection, according to the values determined by the SIM Card.

Table 12 describes the board to board pins related to the SIM interface:

<table>
<thead>
<tr>
<th>Name</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>VSIM</td>
<td>SIM supply</td>
<td>1.80 V typical or 2.85 V typical automatically generated by the module</td>
</tr>
<tr>
<td>SIM_CLK</td>
<td>SIM clock</td>
<td>3.25 MHz clock frequency</td>
</tr>
<tr>
<td>SIM_IO</td>
<td>SIM data</td>
<td>Internal 4.7 kΩ pull-up to VSIM</td>
</tr>
<tr>
<td>SIM_RST</td>
<td>SIM reset</td>
<td></td>
</tr>
</tbody>
</table>

Table 12: SIM Interface pins

A low capacitance ESD protection (e.g. Infineon ESD8V0L2B-03L or AVX USB0002RP) has to be placed near the SIM card holder on each line (VSIM, SIM_IO, SIM_CLK, SIM_RST). SIM interface pins ESD rating is 1 kV (contact discharge): higher protection level is required if the lines are connected to a SIM card holder/connector, so they are externally accessible on the application board.

For more details about the general precautions for ESD immunity about SIM pins please refer to chapter 2.5.1.
When connecting the module to a SIM chip or to a SIM card holder, perform the following steps on the application board:

- To prevent RF coupling, ground via a 47 pF capacitor (e.g. Murata GRM1555C1H470J) near the SIM chip or the SIM card holder on each SIM signal (SIM_CLK, SIM_IO, SIM_RST)
- A 100 nF capacitor (e.g. Murata GRM155R71C104K) has to be placed near the SIM chip or the SIM card holder on the VSIM supply, to stabilize the voltage supply
- Limit capacitance and series resistance on each SIM signal to match the requirements regarding the SIM interface (27.7 ns is the maximum allowed rise time on the SIM_CLK line, 1.0 µs is the maximum allowed rise time on the SIM_IO and SIM_RST lines): the connections should always be routed as short as possible

Figure 25 shows a circuit with the minimal connections between the LEON and the SIM card.

1.9.1 SIM functionality

The following SIM services are supported:

- Abbreviated Dialing Numbers (ADN)
- Fixed Dialing Numbers (FDN)
- Last Dialed Numbers (LDN)
- Service Dialing Numbers (SDN)

SIM Toolkit R99 is supported.

1.10 Serial Communication

1.10.1 Asynchronous serial interface (UART)

The UART interface is an 8-wire unbalanced asynchronous serial interface that provides an AT commands interface, GPRS data and CSD data, software upgrades.

The UART interface provides RS-232 functionality conforming with ITU-T V.24 Recommendation (more details available in [4]), with CMOS compatible signal levels: 0 V for low data bit or ON state, and 2.85 V for high data bit or OFF state. An external voltage translator (Maxim MAX3237) is required to provide RS-232 compatible signal levels. For the detailed electrical characteristics refer to the LEON-G100/G200 Data Sheet [1].
LEON-G100/G200 modules are designed to operate as a GSM/GPRS modem, which represents the data circuit-terminating equipment (DCE) as described by the ITU-T V.24 Recommendation [4]. A customer application processor connected to the module through the UART interface represents the data terminal equipment (DTE).

The signal names of the LEON-G100/G200 UART interface conform to ITU-T V.24 Recommendation [4]. The UART interface includes the following lines:

<table>
<thead>
<tr>
<th>Name</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>DSR</td>
<td>Data set ready</td>
<td>Module output, functionality of ITU-T V.24 Circuit 107 (Data set ready)</td>
</tr>
<tr>
<td>RI</td>
<td>Ring Indicator</td>
<td>Module output, functionality of ITU-T V.24 Circuit 125 (Calling indicator)</td>
</tr>
<tr>
<td>DCD</td>
<td>Data carrier detect</td>
<td>Module output, functionality of ITU-T V.24 Circuit 109 (Data channel received line signal detector)</td>
</tr>
<tr>
<td>DTR</td>
<td>Data terminal ready</td>
<td>Module input, functionality of ITU-T V.24 Circuit 108/2 (Data terminal ready) Internal active pull-up to 2.85 V enabled.</td>
</tr>
<tr>
<td>RTS</td>
<td>Ready to send</td>
<td>Module hardware flow control input, functionality of ITU-T V.24 Circuit 105 (Request to send) Internal active pull-up to 2.85 V enabled.</td>
</tr>
<tr>
<td>CTS</td>
<td>Clear to send</td>
<td>Module hardware flow control output, functionality of ITU-T V.24 Circuit 106 (Ready for sending)</td>
</tr>
<tr>
<td>TxD</td>
<td>Transmitted data</td>
<td>Module data input, functionality of ITU-T V.24 Circuit 103 (Transmitted data) Internal active pull-up to 2.85 V enabled.</td>
</tr>
<tr>
<td>RxD</td>
<td>Received data</td>
<td>Module data output, functionality of ITU-T V.24 Circuit 104 (Received data)</td>
</tr>
</tbody>
</table>

Table 13: UART pins

UART interface pins ESD rating is 1 kV (contact discharge). A higher protection level could be required if the lines are externally accessible on the application board. A higher protection level can be achieved mounting an ESD protection (e.g. EPCOS CA05P4S14THSG varistor array) on the lines connected to these pins if they are externally accessible on the application board.

1.10.1.1 UART features

UART interface is controlled and operated with:

- AT commands according to 3GPP TS 27.007 [5]
- AT commands according to 3GPP TS 27.005 [6]
- AT commands according to 3GPP TS 27.010 [7]
- u-blox AT commands

All flow control handshakes are supported by the UART interface and can be set by appropriate AT commands (see u-blox 2G GSM/GPRS AT Commands Manual [2]): hardware flow control (RTS/CTS), software flow control (XON/XOFF), or none flow control.

Autobauding is supported. It can be enabled / disabled by an AT command (see u-blox 2G GSM/GPRS AT Commands Manual [2]). Autobauding is enabled by default.

Hardware flow control is default.

For the complete list of supported AT commands and their syntax refer to the u-blox 2G GSM/GPRS AT Commands Manual [2].
Autobauding result can be unpredictable with spurious data if idle-mode (power-saving) is entered and the hardware flow control is disabled.

The following baud rates can be configured using AT commands:
- 2400 b/s
- 4800 b/s
- 9600 b/s
- 19200 b/s
- 38400 b/s
- 57600 b/s
- 115200 b/s (default value when autobauding is disabled)

The following baud-rates are available with autobauding only:
- 1200 b/s
- 230400 b/s

Automatic frame recognition is supported: this feature is enabled in conjunction with autobauding only, which is enabled by default. The frame format can be:
- 8N1 (8 data bits, No parity, 1 stop bit)
- 8E1 (8 data bits, even parity, 1 stop bit)
- 8O1 (8 data bits, odd parity, 1 stop bit)
- 8N2 (8 data bits, No parity, 2 stop bits)

The default frame configuration with fixed baud rate is 8N1, described in the Figure 26.

![ Normal Transfer, 8N1 ](image)

**Figure 26: UART default frame format (8N1) description**

**1.10.1.2 UART signal behavior**

See Table 2 for a description of operating modes and states referred to in this section.

By default the RxD and the TxD lines are set to OFF state at UART initialization, following the boot sequence when the module is switched on. The module holds RxD and TxD in OFF state until data is either transmitted or received by the module: an active pull-up is enabled inside the module on the TxD input.

The hardware flow control output (CTS line) indicates when the module is in active mode and the UART interface is enabled: the module drives the CTS line to the ON state or to the OFF state when it is either prepared or not prepared to accept data from the external device (DTE).
After the boot sequence the CTS line is set to ON state at UART initialization, when the module is in active-mode and ready to operate. By default the module is not set to enter in idle mode (power saving). To enable this mode a specific AT command is implemented (please refer to u-blox 2G GSM/GPRS AT Commands Manual [2]).

When the power saving is enabled, data sent by the DTE can be lost if hardware flow-control is not enabled. If the power saving is enabled the module has the following handling. The module periodically wakes up from idle-mode to active-mode to be synchronized with network activity. Idle-mode time is fixed by network parameters and can be up to ~2.1 s. When the module wakes up to active-mode, the UART interface is enabled: the CTS line is switched to ON state and is held in this state for a minimum of ~11 ms.

The behavior of hardware flow-control output (CTS line) in idle mode and active mode is illustrated in Figure 27. The time delay for the module to go from active-mode to idle-mode depends (in addition to dependency on network parameters) on the timeout from the last data received at the serial port. This timeout is configurable by the AT+UPSV command, between 40 GSM frames (~184 ms) and 65000 GSM frames (~300 s). Default value is 2000 GSM frames (~9.2 s). For more details please refer to u-blox 2G GSM/GPRS AT Commands Manual [2].

![Figure 27: CTS behavior with power saving enabled: the CTS line indicates when the module is able (CTS = ON = low level) or not able (CTS = OFF = high level) to accept data from the DTE and communicate through the UART interface](image)

The hardware flow control input (RTS line) is set by default to OFF state at UART initialization at the end of the boot sequence, after the module switch on, by means of an active pull-up enabled inside the module on the RTS input: the line is then held by the module in OFF state (high level) if hardware flow control is not enabled by the connected DTE.

If AT&S0 is set, the module drives the DSR output line to indicate whether it is ready to operate or not, so the module has the following handling. DSR line switches from ON state to OFF state as shown in Figure 28. During the Boot process of the module, DSR is forced to OFF, until the module is not ready to operate. It is switched to ON state when the module is ready to operate. The time $T_{switch}$ depends on the duration of the boot process, and is in the range of ~1 s.

![Figure 28: DSR behavior at power-on with AT&S0](image)

The DTR line is set by default to OFF state at the UART initialization, at the end of the boot sequence, after the module switch on, by means of an active pull-up enabled inside the module on the DTR input: the line is then held by the module in the OFF state (high level) if the line is not activated by the connected DTE.
RI and DCD lines are set by default to OFF state at UART initialization, at the end of the boot sequence. The RI line is then held by the module in OFF state until an incoming call or SMS is received. The DCD line is held in OFF state until a data call is accepted.

During an incoming call the RI line is switched from OFF state to ON state with a 4:1 duty cycle and a 5 seconds period (ON for 1 second, OFF for 4 second, see Figure 29), until the DTE attached to the module sends the ATA string and the module accepts the incoming data call. The RING string sent by the module (DCE) to the serial port at constant time intervals is not correlated with the switch of the RI line to the ON state. When the data call is accepted, the module is set to ON state and the serial line DCD sends the CONNECT<communication baudrate> to the DTE. DTE sends data through the DCE and the GSM network to the remote DCE-DTE system and data communication can be performed as for outgoing data calls.

![Figure 29: RI behavior at incoming call](image)

The RI line is used to notify an SMS arrival. When the SMS arrives, the RI line switches from OFF to ON for 1 second (see Figure 30).

![Figure 30: RI behavior at SMS arrival](image)

1.10.1.3 UART application circuits

Providing the full RS-232 functionality (using the complete V.24 link)

For complete RS-232 functionality conforming to ITU-T Recommendation [4] in DTE/DCE serial communication, the complete UART interface of the module (DCE) must be connected to the DTE as described in Figure 31.
Figure 31: UART interface application circuit with complete V.24 link in the DTE/DCE serial communication

Providing the TxD, RxD, RTS and CTS lines only (not using the complete V.24 link)
Follow the application circuit described in Figure 32. HW flow-control is used. The module wakes up from default idle-mode to active-mode when data is received at the UART interface, since the HW flow control is enabled by default in the module.
- Connect on the module DTR input line to GND, since the module requires DTR active (low electrical level)
- Leave DSR, DCD and RI lines of the module unconnected and floating

Figure 32: UART interface application circuit with partial V.24 link (4-wire) in the DTE/DCE serial communication
Providing the TxD and RxD lines only (not using the complete V24 link)

Follow the application circuit described in Figure 33. HW flow control is not used. The module doesn’t wake up from the default idle-mode to active-mode when data is received at the UART interface. Since HW flow control is by default enabled in the module, data delivered by the DTE can be lost.

The module cannot be woken-up in this case, and for this reason this configuration is not recommended.

- Connect on the module CTS output line to the module RTS input line, since the module requires RTS active (low electrical level) and CTS is active (low electrical level) when the module is in active mode and the UART interface is enabled.
- Connect on the module DTR input line to GND, since the module requires DTR active (low electrical level).
- Leave DSR, DCD and RI lines of the module unconnected and floating.

Also in this configuration the UART interface can be used as AT commands interface, for GPRS data and CSD data communication and for software upgrades, but without the HW flow control, data delivered by the DTE can be lost.

![Application Processor (DTE) and LEON-G100/G200 (DCE) diagram](image)

**Figure 33: UART interface application circuit with partial V.24 link (2-wire) in the DTE/DCE serial communication**

To avoid an increase in module power consumption, any external signal connected to the UART must be set low or tri-stated when the module is in power-down mode. If the external signals in the application circuit connected to the UART cannot be set low or tri-stated, a multi channel digital switch (e.g. Texas Instruments SN74CB3Q16244) or a single channel analog switch (e.g. Texas Instruments TS5A3159 or Texas Instruments TS5A63157) must be inserted between the two-circuit connections and set to high impedance when the module is in power-down mode.

It is highly recommended to provide on an application board a direct access to RxD and TxD lines of the module (in addition to access to these lines from an application processor). This enables a direct connection of PC (or similar) to the module for execution of Firmware upgrade over the UART. Note that the module FW upgrade over UART (using the RxD and TxD pins) starts at the module switch-on or when the module is released from the reset state: it is suggested to provide access to the PWR_ON pin, or to provide access...
to the **RESET_N** pin, or to provide access to the enabling of the DC supply connected to the **VCC** pin, to start the module Firmware upgrade over the UART.

### 1.10.1.4 MUX Protocol (3GPP 27.010)

The module has a software layer with MUX functionality complaint with 3GPP 27.010 [7].

This is a data link protocol (layer 2 of OSI model) using HDLC-like framing and operates between the module (DCE) and the application processor (DTE). The protocol allows simultaneous sessions over the UART. Each session consists of a stream of bytes transferring various kinds of data like SMS, CBS, GPRS, AT commands in general. This permits, for example, SMS to be transferred to the DTE when a data connection is in progress.

The following virtual channels are defined:

- Channel 0: reserved for MUX control
- Channel 1: reserved for GPS data
- Channel 2-5: free usage

For more details please refer to GSM Mux implementation Application Note [14].

### 1.10.2 DDC (I²C) interface

#### 1.10.2.1 Overview

An I²C compatible Display Data Channel (DDC) interface for serial communication is implemented. This interface is intended exclusively to access u-blox GPS receivers.

<table>
<thead>
<tr>
<th>Name</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>SCL</td>
<td>I²C bus clock line</td>
<td>Fixed open drain. External pull-up required.</td>
</tr>
<tr>
<td>SDA</td>
<td>I²C bus data line</td>
<td>Fixed open drain. External pull-up required.</td>
</tr>
</tbody>
</table>

**Table 14: DDC pins**

DDC (I²C) interface pins ESD rating is 1 kV (contact discharge). A higher protection level could be required if the lines are externally accessible on the application board. A higher protection level can be achieved mounting an ESD protection (e.g. EPCOS CA05P4S14THSG varistor array) on the lines connected to these pins if they are externally accessible on the application board.

To be compliant with the I²C bus specifications, the module pads of the bus interface are open drain output and pull up resistors must be used. Since the pull-up resistors are not mounted on the module, they must be mounted externally. Resistor values must conform to the I²C bus specifications [8]. If LEON-G100/G200 modules are connected through the DDC bus to a single u-blox GPS receiver only (only one device is connected on the DDC bus), use a pull-up resistor of 4.7 kΩ. Pull-ups must be connected to a supply voltage of 2.85 V (typical), since this is the voltage domain of the DDC pins (for detailed electrical characteristics see the LEON-G100/G200 Data Sheet [1]).

DDC Slave-mode operation is not supported, the module can act as master only.

Two lines, serial data (**SDA**) and serial clock (**SCL**), carry information on the bus. **SCL** is used to synchronize data transfers, and **SDA** is the data line. Since both lines are open drain outputs, the DDC devices can only drive them low or leave them open. The pull-up resistor pulls the line up to the supply rail if no DDC device is pulling it down to GND. If the pull-ups are missing, **SCL** and **SDA** lines are undefined and the DDC bus will not work.

The signal shape is defined by the values of the pull-up resistors and the bus capacitance. Long wires on the bus will increase the capacitance. If the bus capacitance is increased, use pull-up resistors with lower nominal resistance value than 4.7 kΩ, to match the I²C bus specifications [8] regarding rise and fall times of the signals.

Capacitance and series resistance must be limited on the bus to match the I²C specifications [8] (1.0 µs is the maximum allowed rise time on the **SCL** and **SDA** lines): route connections as short as possible.
If the pins are not used as DDC bus interface, they can be left floating on the application board.

### 1.10.2.2 DDC application circuit

The SDA and SCL lines can be used only to connect the LEON module to a u-blox GPS module: LEON DDC (I2C) interface is enabled by the +UGPS AT command only (for more details please refer to u-blox 2G GSM/GPRS AT Commands Manual [2]). GPIO2 is automatically driven as output by the +UGPS AT command to switch-on or switch-off the u-blox GPS module, connecting GPIO2 to the active-high enable pin (or the active-low shutdown pin) of the voltage regulator that supplies the u-blox GPS module on the application board. The application circuit for SDA, SCL and GPIO2 is illustrated in the Figure 34.

![Figure 34: DDC Application circuit](image)

### 1.11 ADC input (LEON-G100 only)

One Analog to Digital Converter input is available (ADC1) and is configurable using u-blox AT command (see u-blox 2G GSM/GPRS AT Commands Manual [2]). The resolution of this converter is 12-bit with a single ended input range.

<table>
<thead>
<tr>
<th>Name</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>ADC1</td>
<td>ADC input</td>
<td>Resolution: 12 bits.</td>
</tr>
</tbody>
</table>

Table 15: ADC pin

ADC1 pin ESD rating is 1 kV (contact discharge). A higher protection level could be required if the line is externally accessible on the application board. A higher protection level can be achieved mounting an ESD protection (e.g. EPCOS CA05P4S14THSG varistor array) on the line connected to this pin if it is externally accessible on the application board.

If the ADC1 pin is not used, it can be left floating on the application board.
The electrical behavior of the measurement circuit in voltage mode can be modeled by a circuit equivalent to that shown in Figure 35. This includes a resistor ($R_{eq}$), voltage source ($U_{eq}$), analog preamplifier (with typical gain $G=0.5$), and a digital amplifier (with typical gain $g_{ADC}=2048$ LSB/V).

![LEON-G100](image)

**Figure 35: Equivalent network for ADC single-ended measurement**

The ADC software driver takes care of the parameters shown in Figure 35 ($R_{in}$, $U_{in}$, $G$, $g_{ADC}$): the voltage measured by ADC1 is $U_{in}$ and its value expressed in mV is given by the AT+UADC=0 response (for more details on the AT command please refer to u-blox 2G GSM/GPRS AT Commands Manual [2]).

The detailed electrical specifications of the Analog to Digital Converter input (Input voltage span, Input resistance in measurement mode $R_{in}$, Internal voltage $U_{in}$) are reported in the LEON-G100/G200 Data Sheet [1].

As described in the ADC equivalent network shown in Figure 35, one part of the whole ADC circuit is outside the module: the ($U_{sig}$) and the ($R_{sig}$) are characteristics of the application board because they represent the Thévenin’s equivalent of the electrical network developed on the application board.

If an external voltage divider is implemented to increase the voltage range, check the input resistance in measurement mode ($R_{eq}$) of ADC1 input and all the electrical characteristics.

If the Thévenin’s equivalent of the voltage source ($U_{eq}$) has a significant internal resistance ($R_{eq}$) compared to the input resistance in measurement mode ($R_{in}$) of the ADC, this should be taken into account and corrected to properly associate the AT+UADC=0 response to the voltage source value, implementing the ADC calibration procedure suggested in the section 1.11.1 below.

If the customer implements the calibration procedure on the developed application board, the influence of the internal series resistance ($R_{sig}$) of the voltage source ($U_{sig}$) is taken into account in the measurement: the AT+UADC=0 response can be correctly associated to the value of the voltage source applied on the application board.

### 1.11.1 ADC Calibration

To improve the absolute accuracy of the 12-bit analog-to-digital converter (ADC), it is suggested to follow the calibration procedure here described.

The calibration aim is to evaluate the relationship between the value, expressed in mV, of the voltage source ($V_S$, which Thévenin’s equivalent is represented by $U_{eq}$ and $R_{eq}$ shown in Figure 35) that has to be measured and the AT+UADC=0 response (ADC_VALUE, that is the $U_{adc}$ value expressed in mV) when $V_S$ is applied, calculating the calibration GAIN and OFFSET parameters value.

Calibration is performed providing two known reference values ($V_1$ and $V_2$) instead of the voltage source ($V_S$) that has to be measured by the ADC.
V_1 and V_2 values should be as different as possible: taking into account of the ADC applicable range, the maximum limit and the minimum limit for the voltage source has to be applied to obtain the best accuracy in calibration.

The following values are involved in the calibration procedure:
- V_1: the first (e.g. maximum) reference known voltage in mV applied in the calibration procedure
- V_2: the second (e.g. minimum) applied reference known voltage in mV applied in the calibration procedure
- ADC_1: the AT+UADC=0 response when V_1 is applied
- ADC_2: the AT+UADC=0 response when V_2 is applied

This is the procedure to calibrate the ADC:
1. Apply V_1
2. Read ADC_1
3. Apply V_2
4. Read ADC_2
5. Evaluate GAIN value with the following formula:
   \[ GAIN = 16384 \times \frac{(V_1 - V_2)}{(ADC_1 - ADC_2)} \]
6. Evaluate OFFSET value with the following formula:
   \[ OFFSET = \frac{(V_2 \times ADC_1 - V_1 \times ADC_2)}{(V_1 - V_2)} + \frac{8192}{GAIN} \]

Now the voltage source (V_S) value expressed in mV can be exactly evaluated from the AT+UADC=0 response (ADC_VALUE) when V_S is applied, with the following formula:
\[ V_S = \frac{\text{ADC}_\text{VALUE} + \text{OFFSET}) \times \text{GAIN} - 8192}{16384} \]

where the parameters are defined as following:
- V_S is the voltage source value expressed in mV
- ADC_VALUE is the AT+UADC=0 response when V_S is applied
- GAIN is calculated in the calibration procedure (see point 5)
- OFFSET is calculated in the calibration procedure (see point 6)

### 1.12 General Purpose Input/Output (GPIO)

LEON-G100/G200 modules provide two General Purpose Input/Output pins (GPIO1, GPIO2) which can be configured via u-blox AT commands (more details available in u-blox 2G GSM/GPRS AT Commands Manual [2]).

<table>
<thead>
<tr>
<th>Name</th>
<th>Description</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>GPIO1</td>
<td>GPIO</td>
<td>Add a test point to provide access to the pin for debugging.</td>
</tr>
<tr>
<td>GPIO2</td>
<td>GPIO</td>
<td>Dedicated for connection to a u-blox GPS receiver</td>
</tr>
</tbody>
</table>

**Table 16: GPIO pins**
**GPIO1** and **GPIO2** pins ESD rating is 1 kV (contact discharge). A higher protection level could be required if the lines are externally accessible on the application board. A higher protection level can be achieved by mounting an ESD protection (e.g., EPCOS CA05P4514THSG varistor array) on the lines connected to these pins if they are externally accessible on the application board.

**GPIO2** is dedicated for connection to a u-blox GPS receiver: AT commands are used to drive the GPIO as output to wake up the u-blox GPS module. If LEON-G100/G200 module is not connected to a u-blox GPS module, **GPIO2** can be used for general purposes.

To avoid an increase of module power consumption any external signal connected to a GPIO must be set low or tri-stated when the module is in power-down mode. If the external signals in the application circuit connected to a GPIO cannot be set low or tri-stated, mount a multi channel digital switch (e.g., Texas Instruments SN74CB3Q16244) or a single channel analog switch (e.g., Texas Instruments TS5A3159 or TS5A63157) between the two-circuit connections and set to high impedance.

If the **GPIO1** and **GPIO2** pins are not used, they can be left floating on the application board.

For debug purposes, add a test point on the **GPIO1** pin even if this GPIO is not used.
1.13 Approvals

1.13.1 Compliance with FCC and IC Rules and Regulations

LEON-G100/G200 modules are approved by the following regulatory bodies:

- **European Conformance CE mark**: EC identification number 0682
- **R&TTE** (Radio and Telecommunications Terminal Equipment Directive)
- **PTCRB** (PCS Type Certification Review Board)
- **GCF** (Global Certification Forum), partial compliance
- **AT&T** network compatibility
- **CMIIT** (China Ministry of Information Industry); **SRRC** (State Radio Regulation Center); Approval Code:
  - LEON-G100: CMIIT ID: 2010CJ0053
  - LEON-G200: CMIIT ID: 2010CJ0054
- **FCC** (Federal Communications Commission) Identifier:
  - LEON-G100: XPYLEONG100
  - LEON-G100: XPYLEONG100
  - LEON-G100: XPYLEONG100

⚠️ Radiofrequency radiation exposure Information: this equipment complies with FCC radiation exposure limits prescribed for an uncontrolled environment. This equipment should be installed and operated with a minimum distance of 20 cm between the radiator and your body. This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.

- **IC** (Industry Canada) Certification Number:
  - LEON-G100: 8595A-LEONG100
  - LEON-G200: 8595A-LEONG200

⚠️ Manufacturers of mobile or fixed devices incorporating LEON-G100 / LEON-G200 modules are authorized to use the FCC Grants and Industry Canada Certificates of the LEON-G100 / LEON-G200 modules for their own final products according to the conditions referenced in the certificates.

The FCC Label shall in the above case be visible from the outside, or the host device shall bear a second label stating:
"Contains FCC ID: XPYLEONG100" resp. "Contains FCC ID XPYLEONG200".

⚠️ **IMPORTANT**: Manufacturers of portable applications incorporating LEON-G100 / LEON-G200 modules are required to have their final product certified and apply for their own FCC Grant and Industry Canada Certificate related to the specific portable device. This is mandatory to meet the SAR requirements for portable devices.

Changes or modifications not expressly approved by the party responsible for compliance could void the user’s authority to operate the equipment.

- **ICASA** (Independent Communications Authority of South Africa)
ANATEL (Brazilian Agency of Telecommunications, in Portuguese, Agência Nacional de Telecomunicações)
2 Design-In

2.1 Design-in checklist

This section provides a design-in checklist.

2.1.1 Schematic checklist

The following are the most important points for a simple schematic check:

✓ DC supply must provide a nominal voltage at VCC pin above the minimum normal operating range limit.
✓ DC supply must be capable to provide 2.5 A current bursts with maximum 400 mV voltage drop at VCC pin.
✓ VCC supply should be clean, with very low ripple/noise: suggested passive filtering parts can be inserted.
✓ Connect only one DC supply to VCC: different DC supply systems are mutually exclusive.
✓ V_CHARGE and CHARGE_SENSE must be externally shorted (LEON-G200 only).
✓ The DC supply used as charger must be voltage and current limited as specified (LEON-G200 only).
✓ Do not leave PWR_ON floating: add a pull-up resistor to a proper supply (i.e. V_BCKP or VCC).
✓ Check that voltage level of any connected pin does not exceed the relative operating range.
✓ Capacitance and series resistance must be limited on each SIM signal to match the SIM specifications.
✓ Insert the suggested low capacitance ESD protection and passive filtering parts on each SIM signal.
✓ Check UART signals direction, since the signal names follow the ITU-T V.24 Recommendation [4].
✓ Add a proper pull-up resistor to a proper supply on each DDC (I^2C) interface line, if the interface is used.
✓ Capacitance and series resistance must be limited on each line of the DDC interface.
✓ Insert the suggested passive filtering parts on each used analog audio line.
✓ Check the digital audio interface specifications to connect a proper device.
✓ For debug purposes, add a test point on each I^2S pin and on GPIO1 also if they are not used.
✓ To avoid an increase of module current consumption in power down mode, any external signals connected to the module digital pins (UART interface, Digital Audio Interface, HS_DET, GPIOs) must be set low or tri-stated when the module is in power down mode.
✓ Provide proper precautions for ESD immunity as required on the application board.
✓ All the not used pins can be left floating on the application board.

2.1.2 Layout checklist

The following are the most important points for a simple layout check:

✓ Check 50 Ω impedance of ANT line.
✓ Follow the recommendations of the antenna producer for correct antenna installation and deployment.
✓ Ensure no coupling occurs with other noisy or sensitive signals.
✓ VCC line should be wide and short.
✓ Route VCC supply line away from sensitive analog signals.
✓ Avoid coupling of any noisy signals to microphone inputs lines.
✓ Ensure proper grounding.
✓ Consider “No-routing” areas for the Data Module footprint.
✓ Optimize placement for minimum length of RF line and closer path from DC source for VCC.
2.1.3 Antenna checklist

- Antenna should have 50 Ω impedance, V.S.W.R less than 3:1, recommended 2:1 on operating bands in deployment geographical area.
- Antenna should have built in DC resistor to ground to get proper Antenna detection functionality.

2.2 Design Guidelines for Layout

The following design guidelines must be met for optimal integration of LEON-G100/G200 modules on the final application board.

2.2.1 Layout guidelines per pin function

This section groups the LEON-G100/G200 pins by signal function and provides a ranking of importance in layout design.

Figure 36: Module pin-out with highlighted functions
<table>
<thead>
<tr>
<th>Rank</th>
<th>Function</th>
<th>Pin(s)</th>
<th>Layout</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1st</td>
<td>RF Antenna In/out</td>
<td>ANT</td>
<td>Very Important</td>
<td>Design for 50 Ω characteristic impedance. See section 2.2.1.1</td>
</tr>
<tr>
<td>2nd</td>
<td>DC Supply</td>
<td>VCC</td>
<td>Very Important</td>
<td>VCC line should be wide and short. Route away from sensitive analog signals. See section 2.2.1.2</td>
</tr>
<tr>
<td>3rd</td>
<td>Analog Audio</td>
<td>MIC_BIAS1, MIC_GND1, MIC_BIAS2, MIC_GND2, SPK_P, SPK_N, HS_P</td>
<td>Careful Layout</td>
<td>Avoid coupling with noisy signals. See section 2.2.1.3</td>
</tr>
<tr>
<td></td>
<td>Audio Inputs</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Audio Outputs</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>4th</td>
<td>Ground</td>
<td>GND</td>
<td>Careful Layout</td>
<td>Provide proper grounding. See section 2.2.1.4</td>
</tr>
<tr>
<td>5th</td>
<td>Charger</td>
<td>V_CHARGE, CHARGE_SENSE</td>
<td>Careful Layout</td>
<td>Check Charger line width. See section 2.2.1.5</td>
</tr>
<tr>
<td>6th</td>
<td>Sensitive Pin :</td>
<td>V_BCKP, ADC1</td>
<td>Careful Layout</td>
<td>Avoid coupling with noisy signals. See section 2.2.1.6</td>
</tr>
<tr>
<td></td>
<td>Backup Voltage</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>A to D Converter (If implemented)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Power On</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>7th</td>
<td>Digital pins :</td>
<td>VSIM, SIM_CLK, SIM_IO, SIM_RST, I2S_CLK, I2S_RXD, I2S_TXD, I2S_WA, SCL, SDA, TXD, RXD, CTS, RTS, DSR, RI, DCD, DTR, RESET_N, GPIO1, GPIO2</td>
<td>Common Practice</td>
<td>Follow common practice rules for digital pin routing. See section 2.2.1.7</td>
</tr>
<tr>
<td></td>
<td>SIM Card Interface</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Digital Audio</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>DDC</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>UART</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>External Reset</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>General Purpose I/O</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Table 17: Pin list in order of decreasing importance for layout design

2.2.1.1 RF Antenna connection

The RF antenna connection pin **ANT** is very critical in layout design. The PCB line must be designed to provide 50 Ω characteristic impedance and minimum loss up to radiating element.

- Provide proper transition between the **ANT** pad to application board PCB
- Increase GND keep-out for **ANT** pin to at least 250 µm up to adjacent pads metal definition and up to 500 µm on the area below the Data Module
- Add GND keep-out on buried metal layers below antenna pad if top-layer to buried layer dielectric thickness is below 200 µm
- The transmission line up to antenna connector or pad may be a micro strip or a stripline. In any case must be designed to achieve 50 Ω characteristic impedance
- Microstrip lines are usually easier to implement and the reduced number of layer transitions up to antenna connector simplifies the design and diminishes reflection losses. However, the electromagnetic field extends to the free air interface above the stripline and may interact with other circuitry
- Buried stripline exhibits better shielding to incoming and generated interferences. Therefore are preferred for sensitive application. In case a stripline is implemented, carefully check that the via pad-stack does not couple with other signals on the crossed and adjacent layers
- Minimize the transmission line length; the insertion loss should be minimized as much as possible, in the order of a few tenths of a dB
- The transmission line should not have abrupt change to thickness and spacing to GND, but must be uniform and routed as smoothly as possible
• The transmission line must be routed in a section of the PCB where minimal interference from noise sources can be expected
• Route ANT line far from other sensitive circuits as it is a source of electromagnetic interference
• Avoid coupling with VCC routing and analog audio lines
• Ensure solid metal connection of the adjacent metal layer on the PCB stack-up to main ground layer
• Add GND vias around transmission line
• Ensure no other signals are routed parallel to transmission line, or that other signals cross on adjacent metal layer
• If the distance between the transmission line and the adjacent GND area (on the same layer) does not exceed 5 times the track width of the micro strip, use the “Coplanar Waveguide” model for 50 Ω characteristic impedance calculation
• Don’t route microstrip line below discrete component or other mechanics placed on top layer
• When terminating transmission line on antenna connector (or antenna pad) it is very important to strictly follow the connector manufacturer’s recommended layout
• GND layer under RF connectors and close to buried vias should be cut out in order to remove stray capacitance and thus keep the RF line 50 Ω. In most cases the large active pad of the integrated antenna or antenna connector needs to have a GND keep-out at least on first inner layer to reduce parasitic capacitance to ground. Note that the layout recommendation is not always available from connector manufacturer: e.g. the classical SMA Pin-Through-Hole needs to have GND cleared on all the layers around the central pin up to annular pads of the four GND posts. Check 50 Ω impedance of ANT line
• Ensure no coupling occurs with other noisy or sensitive signals

2.2.1.2 Main DC supply connection
The DC supply of LEON-G100/G200 modules is very important for the overall performance and functionality of the integrated product. For detailed description check the design guidelines in section 1.5.2. Some main characteristics are:
• VCC connection may carry a maximum burst current in the order of 2.5 A. Therefore, it is typically implemented as a wide PCB line with short routing from DC supply (DC-DC regulator, battery pack, etc)
• The module automatically initiates an emergency shutdown if supply voltage drops below hardware threshold. In addition, reduced supply voltage can set a worst case operation point for RF circuitry that may behave incorrectly. It follows that each voltage drop in the DC supply track will restrict the operating margin at the main DC source output. Therefore, the PCB connection has to exhibit a minimum or zero voltage drop. Avoid any series component with equivalent Series Resistance (ESR) greater than a few mΩ
• Given the large burst current, VCC line is a source of disturbance for other signals. Therefore route VCC through a PCB area separated from sensitive analog signals. Typically it is good practice to interpose at least one layer of PCB ground between VCC track and other signal routing
• The VCC supply current supply flows back to main DC source through GND as ground current: provide adequate return path with suitable uninterrupted ground plane to main DC source
• A tank capacitor with low ESR is often used to smooth current spikes. This is most effective when placed as close as possible to VCC. From main DC source, first connect the capacitor and then VCC. If the main DC source is a switching DC-DC converter, place the large capacitor close to the DC-DC output and minimize the VCC track length. Otherwise consider using separate capacitors for DC-DC converter and LEON-G100/G200 tank capacitor. Note that the capacitor voltage rating may be adequate to withstand the charger over-voltage if battery-pack is used
• VCC is directly connected to the RF power amplifier. Add capacitor in the pF range from VCC to GND along the supply path
• Since VCC is directly connected to RF Power Amplifier, voltage ripple at high frequency may result in unwanted spurious modulation of transmitter RF signal. This is especially seen with switching DC-DC converters, in which case it is better to select the highest operating frequency for the switcher and add a large L-C filter before connecting to LEON-G100/G200 in the worst case
- The large current generates a magnetic field that is not well isolated by PCB ground layers and which may interact with other analog modules (e.g. VCO) even if placed on opposite side of PCB. In this case route VCC away from other sensitive functional units.
- The typical GSM burst has a periodic nature of approx. 217 Hz, which lies in the audible audio range. Avoid coupling between VCC and audio lines (especially microphone inputs).
- If VCC is protected by transient voltage suppressor / reverse polarity protection diode to ensure that the voltage maximum ratings are not exceeded, place the protecting device along the path from the DC source toward LEON-G100/G200, preferably closer to the DC source (otherwise functionality may be compromised).
- VCC pad is longer than other pads, and requires a “No-Routing” area for any other signals on the top layer of the application board PCB, below the LEON-G100/G200.
- Route away from sensitive analog signals.

### 2.2.1.3 Analog Audio

Accurate analog audio design is very important to obtain clear and high quality audio. The GSM signal burst has a repetition rate of 271 Hz that lies in the audible range. A careful layout is required to reduce the risk of noise pickup from audio lines due to both VCC burst noise coupling and RF detection.

Analog audio is separated in the two paths:

1. Audio Input (uplink path): MIC_BIASx, MIC_GNDx
2. Audio Outputs (downlink path): SPK_P / SPK_N, HS_P

The most sensitive is the uplink path, since the analog input signals are in the μV range. The two microphone inputs have the same electrical characteristics, and it is recommended to implement their layout with the same routing rules.

- Avoid coupling of any noisy signals to microphone inputs lines.
- It is strongly recommended to route MIC signals away from battery and RF antenna lines. Try to skip fast switching digital lines as well.
- Keep ground separation from other noisy signals. Use an intermediate GND layer or vias wall for coplanar signals.
- MIC_BIAS and MIC_GND carry also the bias for external electret active microphone. Verify that microphone is connected with right polarity, i.e. MIC_BIAS to the pin marked “+” and MIC_GND (zero Volt) to the chassis of the device.
- Despite different DC level, MIC_BIAS and MIC_GND are sensed differentially within the module. Therefore they should be routed as a differential pair of MIC_BIAS up to the active microphone.
- Route MIC_GND with dedicated line together with MIC_BIAS up to active microphone. Note that MIC_GND is grounded internally within module and does not need external connection to GND.
- Cross other signals lines on adjacent layers with 90° crossing.
- Place bypass capacitor for RF very close to active microphone. The preferred microphone should be designed for GSM applications which typically have internal built-in bypass capacitor for RF very close to active device. If the integrated FET detects the RF burst, the resulting DC level will be in the pass-band of the audio circuitry and cannot be filtered by any other device.
- If DC decoupling is required, consider that the input impedance of microphone lines is in the kΩ range. Therefore, series capacitors with sufficiently large value to reduce the high-pass cut-off frequency of the equivalent high-pass RC filter.

Output audio lines have two separated configurations.

- SPK_P / SPK_N are high level balanced output. They are DC coupled and must be used with a speaker connected in bridge configuration.
- Route **SPK_P / SPK_N** as differential pair, to reduce differential noise pick-up. The balanced configuration will help reject the common mode noise.
- If audio output is directly connected to speaker transducer, given the low load impedance of its load, then consider enlarging PCB lines to reduce series resistive losses.
- **HS_P** is single ended analog audio referenced to GND. Reduce coupling with noisy lines as this Audio output line does not benefit from common mode noise rejection of **SPK_P / SPK_N**.
- Use twisted pair cable for balanced audio usage, shielded cable for unbalanced connection to speaker.
- If DC decoupling is required, a large capacitor needs to be used, typically in the µF range, depending on the load impedance, in order not to increase the lower cut-off frequency due to its High-Pass RC filter response.

### 2.2.1.4 Module grounding

Good connection of the module with application board solid ground layer is required for correct RF performance. It significantly reduces EMC issues and provides a thermal heat sink for the module.

- Connect each **GND** pin with application board solid GND layer. It is strongly recommended that each **GND** pad surrounding **VCC** and **ANT** pins have one or more dedicated via down to application board solid ground layer. The same applies to **GND** pins on the opposite side close to charger pins.
- If Application board is a multilayer PCB, then it is required to tight together each GND area with complete via stack down to main board ground layer.
- It is recommended to implement one layer of the application board as ground plane.
- Good grounding of **GND** pads will also ensure thermal heat sink. This is critical during call connection, when the real network commands the module to transmit at maximum power: proper grounding helps prevent module overheating.

### 2.2.1.5 Charger Layout (for LEON-G200 only)

If battery charger is implemented, **V_CHARGE** must withstand the charge current (typically in the order of several hundred mA) continuous current sink. Voltage drop is not as critical as for **VCC**, but dimension the line width adequately to support the charge current without excessive loss that may lead to increase in PCB temperature.

**CHARGE_SENSE** senses the charger voltage: it sinks a few µA. Therefore its line width is not critical. Since it is an analog input, it must be connected to **V_CHARGE** away from noisy sources.

### 2.2.1.6 Other Sensitive pins

A few other pins on the LEON-G100/G200 require careful layout.

- **Backup battery (V_BCKP):** avoid injecting noise on this voltage domain as it may affect the stability of sleep oscillator.
- **Analog-to-Digital Converter (ADC1):** it is a high impedance analog input; the conversion accuracy will be degraded if noise injected. Low-pass filter may be used to improve noise rejection; typically L-C tuned for RF rejection gives better results.
- **Power On (PWR_ON):** is the digital input for power-on of the LEON-G100/G200. It is implemented as high impedance input. Ensure that the voltage level is well defined during operation and no transient noise is coupled on this line, otherwise the module may detect a spurious power-on request.

### 2.2.1.7 Digital pins

- **External Reset (RESET_N):** input for external reset, a logic low voltage will reset the module.
- **SIM Card Interface (VSIM, SIM_CLK, SIM_IO, SIM_RST):** the SIM layout may be critical if the SIM card is placed far away from LEON-G100/G200 or in close vicinity of RF antenna. In the first case the long connection may radiate higher harmonic of digital data. In the second case the same harmonics may be picked up and create self-interference that can reduce the sensitivity of GSM Receiver channels whose carrier frequency is coincident with harmonic frequencies. In the later case using RF bypass capacitors on the digital line will mitigate the problem. In addition, since the SIM card typically accesses by the end use, it may be...
subjected to ESD discharges: add adequate ESD protection to improve the robustness of the digital pins within the module. Remember to add such ESD protection along the path between SIM holder toward the module

- **Digital Audio (I2S_CLK, I2S_RX, I2S_TX, I2S_WA):** the I²S interface requires the same consideration regarding electro-magnetic interference as the SIM card. Keep the traces short and avoid coupling with RF line or sensitive analog inputs

- **DDC (SCL, SDA):** the DDC interface requires the same consideration regarding electro-magnetic interference as for SIM card. Keep the traces short and avoid coupling with RF line or sensitive analog inputs

- **UART (TXD, RXD, CTS, RTS, DSR, RI, DCD, DTR):** the serial interface require the same consideration regarding electro-magnetic interference as for SIM card. Keep the traces short and avoid coupling with RF line or sensitive analog inputs
2.2.2 Footprint and paste mask

To improve the wetting of the half vias, reduce the amount of solder paste under the module and increase the volume outside of the module by defining the dimensions of the paste mask to form a T-shape (or equivalent) extending beyond the Copper mask. The solder paste should have a total thickness of 200 µm.

The paste mask outline needs to be considered when defining the minimal distance to the next component.

The exact geometry, distances, stencil thicknesses and solder paste volumes must be adapted to the specific production processes (e.g. soldering etc.) of the customer.

The bottom layer of LEON-G100/G200 shows some unprotected copper areas for GND and VCC signals, plus GND keep-out for internal RF signals routing.

Consider “No-routing” areas for the LEON-G100/G200 footprint as follows:

1. Ground copper and signals keep-out below LEON-G100/G200 on Application Motherboard due to VCC area, RF ANT pin and exposed GND pad on module bottom layer (see Figure 39).
2. Signals Keep-Out below module on Application Motherboard due to GND opening on LEON-G100/G200 bottom layer for internal RF signals (see Figure 40).
Figure 39: Ground copper and signal keep-out below data module on application motherboard due to VCC area, RF ANT pin and exposed GND pad on data module bottom layer.
Routing below LEON-G100/G200 on application motherboard is generally possible but not recommended: in addition to the required keep-out defined before, consider that the insulation offered by the solder mask painting may be weakened corresponding to micro-vias on LEON-G100/G200 bottom layer, thus increasing the risk of short to GND if the application motherboard has unprotected signal routing on same coordinates.

2.2.3 Placement
Optimize placement for minimum length of RF line and closer path from DC source for VCC.

2.3 Module thermal resistance
The Case-to-Ambient thermal resistance ($R_{C,A}$) of the module, with the LEON-G100/G200 mounted on a 130 x 110 x 1.6 mm FR4 PCB with a high coverage of copper (e.g. the EVK-G25H evaluation kit) in still air conditions is equal to 14°C/W.

With this Case-to-Ambient thermal resistance, the increase of the module temperature is:

- Around 12°C when the module transmits at the maximum power level during a GSM call in the GSM/EGSM bands
- Around 17°C when the module transmits at the maximum power level during a GPRS data transfer (2 Tx + 3 Rx slots) in the GSM/EGSM bands

Case-to-Ambient thermal resistance value will be different than the one provided if the module is mounted on a PCB with different size and characteristics.

2.4 Antenna guidelines

Antenna characteristics are essential for good functionality of the module. The radiating performance of antennas has direct impact on the reliability of connection over the Air Interface. Bad termination of ANT can result in poor performance of the module.

The following parameters should be checked:

<table>
<thead>
<tr>
<th>Item</th>
<th>Recommendations</th>
</tr>
</thead>
<tbody>
<tr>
<td>Impedance</td>
<td>50 Ω</td>
</tr>
<tr>
<td>Frequency Range</td>
<td>Depends on the Mobile Network used.</td>
</tr>
<tr>
<td></td>
<td>GSM900: 880..960 MHz</td>
</tr>
<tr>
<td></td>
<td>GSM1800: 1710..1880 MHz</td>
</tr>
<tr>
<td></td>
<td>GSM850: 824..894 MHz</td>
</tr>
<tr>
<td></td>
<td>GSM1900: 1850..1990 MHz</td>
</tr>
<tr>
<td>Input Power</td>
<td>&gt;2 W peak</td>
</tr>
<tr>
<td>V.S.W.R</td>
<td>&lt;2:1 recommended, &lt;3:1 acceptable</td>
</tr>
<tr>
<td>Return Loss</td>
<td>S₁₁&lt;10 dB recommended, S₁₁&lt;6 dB acceptable</td>
</tr>
<tr>
<td>Gain</td>
<td>&lt;3 dBi</td>
</tr>
</tbody>
</table>

Table 18: General recommendation for GSM antenna

GSM antennas are typically available as:

- Linear monopole: typical for fixed application. The antenna extends mostly as a linear element with a dimension comparable to lambda/4 of the lowest frequency of the operating band. Magnetic base may be available. Cable or direct RF connectors are common options. The integration normally requires the fulfillment of some minimum guidelines suggested by antenna manufacturer

- Patch-like antenna: better suited for integration in compact designs (e.g. mobile phone). They are mostly custom designs where the exact definition of the PCB and product mechanical design is fundamental for tuning of antenna characteristics

For integration observe these recommendations:

- Ensure 50 Ω antenna termination, minimize the V.S.W.R. or return loss, as this will optimize the electrical performance of the module. See section 2.4.1

- Select antenna with best radiating performance. See section 2.4.2

- If a cable is used to connect the antenna radiating element to application board, select a short cable with minimum insertion loss. The higher the additional insertion loss due to low quality or long cable, the lower the connectivity

- Follow the recommendations of the antenna manufacturer for correct installation and deployment

- Do not include antenna within closed metal case

- Do not place antenna in close vicinity to end user since the emitted radiation in human tissue is limited by S.A.R. regulatory requirements

- Do not use directivity antenna since the electromagnetic field radiation intensity is limited in some countries

- Take care of interaction between co-located RF systems since the GSM transmitted power may interact or disturb the performance of companion systems

- Place antenna far from sensitive analog systems or employ countermeasures to reduce electromagnetic compatibility issues that may arise
2.4.1 Antenna termination

LEON-G100/G200 modules are designed to work on a 50 Ω load. However, real antennas have no perfect 50 Ω load on all the supported frequency bands. To reduce as much as possible performance degradation due to antenna mismatch, the following requirements should be met:

- Measure the antenna termination with a network analyzer: connect the antenna through a coaxial cable to the measurement device, the $|S_{11}|$ indicates which portion of the power is delivered to antenna and which portion is reflected by the antenna back to the modem output.
- A good antenna should have a $|S_{11}|$ below -10 dB over the entire frequency band. Due to miniaturization, mechanical constraints and other design issues, this value will not be achieved. A value of $|S_{11}|$ of about -6 dB - (in the worst case) - is acceptable.

Figure 41 shows an example of this measurement:

![Figure 41: $|S_{11}|$ sample measurement of a penta-band antenna that covers in a small form factor the 4 GSM bands (850 MHz, 900 MHz, 1800 MHz and 1900 MHz) and the UMTS Band I](image1)

Figure 42 shows comparable measurements performed on a wideband antenna. The termination is better, but the size of the antenna is considerably larger.

![Figure 42: $|S_{11}|$ sample measurement of a wideband antenna](image2)
2.4.2 Antenna radiation

An indication of the radiated power by the antenna can be approximated by measuring the $|S_{21}|$ from a target antenna to the measurement antenna, measured with a network analyzer using a wideband antenna. Measurements should be done at a fixed distance and orientation. Compare the results to measurements performed on a known good antenna. Figure 43 through 46 show measurement results. A wideband log periodic-like antenna was used, and the comparison was done with a half lambda dipole tune on 900 MHz frequency. The measurements show both the $|S_{11}|$ and $|S_{21}|$ for penta-band internal antenna and for the wideband antenna.

Figure 43 and 44: $|S_{11}|$ and $|S_{21}|$ comparison between a 900 MHz tuned half wavelength dipole and a penta-band internal antenna, if $|S_{21}|$ like in marker 3 area are similar the target antenna performances are good.
Figure 45 and 46: $|S_{11}|$ and $|S_{21}|$ comparison between a 900 MHz tuned half wavelength dipole and a wideband commercial antenna, if $|S_{21}|$ like in marker 1/2 area are similar 5 dB better in the dipole case, so the wideband antenna radiation is considerably less.

For good antenna radiation performance antenna dimensions should be comparable to a quarter of the wavelength. Different types of antenna that can be used for the module, many of them (e.g. patch antennas, monopole) are based on a resonating element that works in combination with a ground plane. The ground plane, ideally infinite, can be reduced down to a minimum size that must be similar to the quarter of the wavelength of the minimum frequency that has to be radiated (transmitted/received). Numerical sample: frequency 1 GHz → wavelength 30 cm → minimum ground plane (or antenna size) 7.5 cm. Below this size, the antenna efficiency is reduced.
2.4.3 Antenna detection functionality

The internal antenna detect circuit is based on ADC measurement at ANT pin: the RF port is DC coupled to the ADC unit in the baseband chip which injects a DC current (30 µA) on ANT and measures the resulting DC voltage to evaluate the resistance from ANT pad to GND.

The antenna detection is performed by the measurement of the resistance from ANT pad to GND (DC element of the GSM antenna), that is forced by the +UANTR AT command: refer to u-blox 2G GSM/GPRS AT Commands Manual [2] for more details on how to access this feature.

To achieve good antenna detection functionality, use an RF antenna with built-in resistor from ANT signal to GND, or implement an equivalent solution with a circuit between the antenna cable connection and the radiating element as shown in Figure 47.

![Figure 47: Module Antenna Detection circuit and antenna with diagnostic resistor](image)

Examples of components for the antenna detection diagnostic circuit are reported in the following table:

<table>
<thead>
<tr>
<th>Description</th>
<th>Part Number - Manufacturer</th>
</tr>
</thead>
<tbody>
<tr>
<td>DC Blocking Capacitor</td>
<td>Murata GRM1555C1H220J01 or equivalent</td>
</tr>
<tr>
<td>RF Choke Inductor</td>
<td>Murata LQG15H568NJ02, LQG15HH68NJ02 or equivalent</td>
</tr>
<tr>
<td>Resistor for Diagnostic</td>
<td>15kΩ 5%, various Manufacturers</td>
</tr>
</tbody>
</table>

Table 19: Example of components for the antenna detection diagnostic circuit

Please note that the DC impedance at RF port for some antennas may be a DC open (e.g. linear monopole) or a DC short to reference GND (e.g. PIFA antenna). For those antennas, without the diagnostic circuit Figure 47, the measured DC resistance will be always on the extreme of measurement range (respectively open or short), and there will be no mean to distinguish from defect on antenna path with similar characteristic (respectively: removal of linear antenna or RF cable shorted to GND for PIFA antenna).
Furthermore, any other DC signal injected to the RF connection from **ANT** connector to radiating element will alter the measurement and produce invalid results for antenna detection.

It is recommended to use an antenna with a built-in diagnostic resistor in the range from 5 kΩ to 30 kΩ to assure good antenna detection functionality and to avoid a reduction of module RF performances. For example: consider GSM antennas with built-in DC load resistor of 15 kΩ.

Using the +UANTR AT command, the module reports the resistance value evaluated from **ANT** pad to GND:

- Reported values close to the used diagnostic resistor nominal value (i.e. values from 10 kΩ to 20 kΩ if a 15 kΩ diagnostic resistor is used) indicate that the antenna is connected
- Values above the maximum measurement range limit (about 53 kΩ) indicate that the antenna is not connected
- Reported values below the minimum measurement range limit (about 1 kΩ) indicate that the antenna is shorted to GND
- Measurement inside the valid measurement range and outside the expected range may indicate an improper connection, damaged antenna or wrong value of antenna load resistor for diagnostic
2.5 ESD Immunity Test Precautions

The immunity to EMS phenomenon Electrostatic Discharge of the device (i.e. the application board where the module is mounted) must be certified complying the testing requirements standard [9] and the requirements for radio and digital cellular radio telecommunications system equipments standards [10][11].

The ESD test is performed at the enclosure port [10] referred as the physical boundary through which EM field radiates. If the device implements an integral antenna [10] the enclosure is intended as all insulating surfaces housing the device. If the device implements a removable antenna [10] the enclosure port is limited to the antenna port [10] hence the enclosure port comprises the antenna element and its interconnecting cable surfaces.

The applicability of the ESD test depends to the device classification [10], as well the test on other ports [10] or on interconnecting cables to auxiliary equipments depends to the device accessible interfaces and manufacturer requirements.

Contact discharges [9] are performed at conductive surfaces whereas air discharges [9] are performed at insulating surfaces. Indirect contact discharges are performed to the measurement setup horizontal and vertical coupling planes [9].

In order to satisfy ESD immunity test requirements [9][10][11] performed at device enclosure complying the category level [10] shown in the following table, some precautions should be implemented as described in the following sections.

<table>
<thead>
<tr>
<th>Category</th>
<th>Immunity Level</th>
</tr>
</thead>
<tbody>
<tr>
<td>Contact Discharge to coupling planes (indirect contact discharge)</td>
<td>+2 kV / -2 kV</td>
</tr>
<tr>
<td></td>
<td>+4 kV / -4 kV</td>
</tr>
<tr>
<td>Contact Discharges to conducted surfaces (direct contact discharge)</td>
<td>Not Applicable*</td>
</tr>
<tr>
<td>Air Discharge at insulating surfaces</td>
<td>+2 kV / -2 kV</td>
</tr>
<tr>
<td></td>
<td>+4 kV / -4 kV</td>
</tr>
<tr>
<td></td>
<td>+8 kV / -8 kV</td>
</tr>
</tbody>
</table>

Table 20: Enclosure ESD immunity level, standards "EN 61000-4-2, EN 301 489-1 V1.8.1, EN 301 489-7 V1.3.1"

2.5.1 General Precautions

The following module interfaces could be involved in the ESD immunity test criticalness depending on the application board handling. Some precautions are herein suggested.

Sensitive interface is the reset line (RESET_N pin):
-  A 47 pF decoupling capacitor (e.g. Murata GRM1555C1H470JA01) have to be mounted on the line termination connected to the RESET_N pin to avoid a module reset caused by an electrostatic discharge applied to the application board
-  A series ferrite bead (e.g. Murata BLM15HD182SN1) have to be added on the line connected to the RESET_N pin to avoid a module reset caused by an electrostatic discharge applied to the application board

---

* LEON mounted on application reference design:
Applicability -> EUT with insulating surfaces, air discharges on interconnecting cables between EUT and antenna and auxiliary equipments
Not Applicability -> EUT with conductive surface, direct contact discharge
It is suggested to use as short as possible connection line to **RESET_N** pin

![Diagram of LEON-G100/G200 System Integration Manual](image)

**Figure 48: Application circuits to reset line for ESD immunity test**

Sensitive interface is the SIM interface (**VSIM** pin, **SIM_RST** pin, **SIM_IO** pin, **SIM_CLK** pin)
- A 47 pF decoupling capacitor (e.g. Murata GRM1555C1H470J) have to be mounted on the lines connected to **VSIM**, **SIM_RST**, **SIM_IO** and **SIM_CLK** to assure SIM interface functionality when an electrostatic discharge is applied to the application board.
- It is suggested to use as short as possible connection lines at SIM pins

### 2.5.2 Antenna Interface Precautions

The antenna interface **ANT** pin could be involved in the ESD immunity test criticalness depending on the application board handling. Antenna port precaution is herein suggested.

- If the device implements an embedded antenna and the device insulating enclosure avoid air discharge up to +8 kV / -8 kV to the antenna interface, no further precautions to ESD immunity test should be needed.
- If the device implements an external antenna and the antenna and its connecting cable are provided with completely insulating enclosure to avoid air discharge up to +8 kV / -8 kV to the whole antenna and cable surfaces, no further precautions to ESD immunity test should be needed.
- If the device implements an external antenna and the antenna or its connecting cable are not provided with completely insulating enclosure to avoid air discharge up to +8 kV / -8 kV to the whole antenna and cable surfaces, the following precautions to ESD immunity test should be implemented on the application board.

**ANT** port ESD rating is 4 kV (contact discharge). A higher protection level is required if the line is externally accessible on the application board.

A higher protection level can be achieved with an external high pass filter, consists of a series 15 pF capacitor (e.g. Murata GRM1555C1H150JA01) and a shunt 39 nH coil (e.g. Murata LQG15HN39NJ102) connected to the **ANT** port.
Note that antenna detection functionality will be not provided implementing this high pass filter for ESD protection on the ANT port.

Figure 49: Antenna high pass filter circuit for ESD protection and external antenna
3 Handling and soldering

No natural rubbers, no hygroscopic materials nor materials containing asbestos are employed.

3.1 Packaging, shipping, storage and moisture preconditioning

For information pertaining to reels and tapes, Moisture Sensitivity levels (MSD), shipment and storage information, as well as drying for preconditioning see the LEON-G100/G200 Data Sheet [1].

3.2 Processing

3.2.1 Soldering paste

Use of "No Clean" soldering paste is strongly recommended, as it does not require cleaning after the soldering process has taken place. The paste listed in the example below meets these criteria.

- **Soldering Paste:** LFSOLDER TLF-206-93F (Tamura Kaken (UK) Ltd.)
- **Alloy specification:** Sn 95.5/ Ag 3.9/ Cu 0.6 (95.5% Tin/ 0.6 % Silver/ 0.6% Copper)
- **Melting Temperature:** 216 - 221°C
- **Stencil Thickness:** 150 µm for base boards

The final choice of the soldering paste depends on the approved manufacturing procedures.

The paste-mask geometry for applying soldering paste should meet the recommendations in section 2.2.2

The quality of the solder joints on the connectors (‘half vias’) should meet the appropriate IPC specification.

3.2.2 Reflow soldering

A convection type-soldering oven is strongly recommended over the infrared type radiation oven. Convection heated ovens allow precise control of the temperature and all parts will be heated up evenly, regardless of material properties, thickness of components and surface color.

Consider the "IPC-7530 Guidelines for temperature profiling for mass soldering (reflow and wave) processes, published 2001".

**Preheat phase**

Initial heating of component leads and balls. Residual humidity will be dried out. Please note that this preheat phase will not replace prior baking procedures.

- **Temperature rise rate:** 1 - 4°C/s  
  If the temperature rise is too rapid in the preheat phase it may cause excessive slumping.
- **Time:** 60 – 120 seconds  
  If the preheat is insufficient, rather large solder balls tend to be generated. Conversely, if performed excessively, fine balls and large balls will be generated in clusters.
- **End Temperature:** 150 - 200°C  
  If the temperature is too low, non-melting tends to be caused in areas containing large heat capacity.
Heating/ reflow phase
The temperature rises above the liquidus temperature of 216 - 221°C. Avoid a sudden rise in temperature as the slump of the paste could become worse.
- Limit time above 220°C liquidus temperature: 20 - 40 s
- Peak reflow temperature: 230 - 250°C

Cooling phase
A controlled cooling avoids negative metallurgical effects (solder becomes more brittle) of the solder and possible mechanical tensions in the products. Controlled cooling helps to achieve bright solder fillets with a good shape and low contact angle.
- Temperature fall rate: max 3°C / s

To avoid falling off, modules should be placed on the topside of the motherboard during soldering.
The final soldering temperature chosen at the factory depends on additional external factors like choice of soldering paste, size, thickness and properties of the base board, etc. Exceeding the maximum soldering temperature in the recommended soldering profile may permanently damage the module.

<table>
<thead>
<tr>
<th>Preheat</th>
<th>Heating</th>
<th>Cooling</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Graph" /></td>
<td><img src="image2.png" alt="Graph" /></td>
<td><img src="image3.png" alt="Graph" /></td>
</tr>
</tbody>
</table>

Figure 50: Recommended soldering profile

When soldering lead-free (LEON-G100/G200) modules in a leaded process, check the following temperatures:
- PB- Technology Soaktime: 40-80 sec
- Time above Liquidus: 40-90 sec
- Peak temperature: 225-235°C

Leon-G100/G200 modules must not be soldered with a damp heat process.

3.2.3 Optical inspection
After soldering the LEON-G100/G200 module, inspect the modules optically to verify that the module is properly aligned and centered.

3.2.4 Cleaning
Cleaning the soldered modules is not recommended. Residues underneath the modules cannot be easily removed with a washing process.
- Cleaning with water will lead to capillary effects where water is absorbed in the gap between the baseboard and the module. The combination of residues of soldering flux and encapsulated water leads to short circuits or resistor-like interconnections between neighboring pads. Water will also damage the sticker and the ink-jet printed text.
- Cleaning with alcohol or other organic solvents can result in soldering flux residues flooding into the two housings, areas that are not accessible for post-wash inspections. The solvent will also damage the sticker and the ink-jet printed text.
- Ultrasonic cleaning will permanently damage the module, in particular the quartz oscillators.

For best results use a "no clean" soldering paste and eliminate the cleaning step after the soldering.

### 3.2.5 Repeated reflow soldering

Only a single reflow soldering process is encouraged for boards with a LEON-G100/G200 module populated on it. The reason for this is the risk of the module falling off due to high weight in relation to the adhesive properties of the solder.

### 3.2.6 Wave soldering

Boards with combined through-hole technology (THT) components and surface-mount technology (SMT) devices require wave soldering to solder the THT components. Only a single wave soldering process is encouraged for boards populated with LEON-G100/G200 modules.

### 3.2.7 Hand soldering

Hand soldering is not recommended.

### 3.2.8 Rework

The LEON-G100/G200 module can be unsoldered from the baseboard using a hot air gun.

⚠️ **Avoid overheating the module.**

After the module is removed, clean the pads before placing.

⚠️ **Never attempt a rework on the module itself, e.g. replacing individual components. Such actions immediately terminate the warranty.**

### 3.2.9 Conformal coating

Certain applications employ a conformal coating of the PCB using HumiSeal® or other related coating products. These materials affect the HF properties of the LEON-G100/G200 modules and it is important to prevent them from flowing into the module.

The RF shields do not provide 100% protection for the module from coating liquids with low viscosity, therefore care is required in applying the coating.

ℹ️ Conformal Coating of the module will void the warranty.

### 3.2.10 Casting

If casting is required, use viscose or another type of silicon pottant. The OEM is strongly advised to qualify such processes in combination with the LEON-G100/G200 module before implementing this in the production.

ℹ️ Casting will void the warranty.

### 3.2.11 Grounding metal covers

Attempts to improve grounding by soldering ground cables, wick or other forms of metal strips directly onto the EMI covers is done at the customer’s own risk. The numerous ground pins should be sufficient to provide optimum immunity to interferences and noise.
u-blox gives no warranty for damages to the LEON-G100/G200 module caused by soldering metal cables or any other forms of metal strips directly onto the EMI covers.

### 3.2.12 Use of ultrasonic processes

Some components on the LEON-G100/G200 module are sensitive to Ultrasonic Waves. Use of any Ultrasonic Processes (cleaning, welding etc.) may cause damage to the module.

u-blox gives no warranty against damages to the LEON-G100/G200 module caused by any Ultrasonic Processes.
4 Product Testing

4.1 u-blox in-series production test

u-blox focuses on high quality for its products. All units produced are fully tested. Defective units are analyzed in detail to improve the production quality. This is achieved with automatic test equipment, which delivers a detailed test report for each unit. The following measurements are done:

- Digital self-test (Software Download, verification of FLASH firmware, etc.)
- Measurement of voltages and currents
- Measurement of RF characteristics (e.g. C/No)

![Automatic test equipment for module tests](image)

Figure 51: Automatic test equipment for module tests
Appendix

A Extra Features

A.1 Firmware (upgrade) Over The Air (FOTA) (LEON-G200 only)
LEON-G100/G200 Firmware can be updated Over The Air. The main idea is that Firmware can be updated over the air reducing the amount of data transmitted. This is achieved by downloading into LEON not the full Firmware, only the “delta file” which contains only the differences between the two firmware versions (old and new), and compressing the “delta file”.

To perform the update over the air of LEON FW, a 3rd party library from RedBend has been integrated into the FW. This library allows to download into the module just a “delta” between the 2 FW versions (the one on the module and the upgrade); in this way it is possible to transfer less data and use less space on the flash for storing it.

For more details please refer to Firmware Update Application Note [13].

A.2 Firmware (upgrade) Over AT (FOAT)
Firmware upgrade is available with LEON-G100/G200 modules using AT commands.

A.2.1 Overview
This feature allows upgrade the module Firmware over UART, using AT Commands.

- AT Command AT+UFWUPD triggers a reboot and followed by upgrade procedure at specified baud rate (refer to u-blox 2G GSM/GPRS AT Commands Manual [2] for more details)
- The Xmodem-1k protocol is used for downloading the new Firmware image via a terminal application
- A special boot loader on the module performs Firmware installation, security verifications and module reboot
- Firmware authenticity verification is performed via a security signature during the download. Firmware is then installed, overwriting the current version. In case of power loss during this phase, the boot loader detects a fault at the next wake-up, and restarts the Firmware download from the Xmodem-1k handshake. After completing the upgrade, the module is reset again and wakes-up in normal boot

A.2.2 FOAT procedure
The application processor must proceed in the following way:

- send through the UART the AT+UFWUPD command, specifying the file type and the desired baud rate
- reconfigure the serial communication at the selected baud rate, without flow control with the Xmodem-1k protocol
- send the new FW image via Xmodem-1k

A.3 Firewall
The feature allows the LEON-G100/G200 user to reject incoming connections originated from IP addresses different from the specified list and inserted in a black list.

A.4 TCP/IP
Via the AT commands it’s possible to access the TCP/IP functionalities over the GPRS connection. For more details about AT commands see the u-blox 2G GSM/GPRS AT Commands Manual [2].
A.4.1 Multiple IP addresses and sockets

Using LEON’s embedded TCP/IP or UDP/IP stack, only 1 IP instance (address) is supported. The IP instance supports up to 16 sockets. Using an external TCP/IP stack (on the application processor), it is possible to have 2 IP instances (addresses).

A.5 FTP

LEON G200 supports via AT commands the File Transfer Protocol functionalities. File are read and stored in the local file system of the module. For more details about AT commands see the u-blox 2G GSM/GPRS AT Commands Manual [2].

A.6 HTTP

HTTP client is implemented in LEON. HEAD, GET, POST, DELETE and PUT operations are available. The file size to be uploaded / downloaded depends on the free space available in the local file system (FFS) at the moment of the operation. Up to 4 HTTP client contexts to be used simultaneously.

For more details about AT commands see the u-blox 2G GSM/GPRS AT Commands Manual [2].

A.7 SMTP

LEON supports SMTP client functionalities. It is possible to specify the common parameters (e.g. server data, authentication method, etc.) can be specified, to send an email to a SMTP server. Emails can be send with or without attachment. Attachments are store in the local file system of LEON.

For more details about AT commands see the u-blox 2G GSM/GPRS AT Commands Manual [2].

A.8 GPS

The LEON-G100/G200 modules allow a simple and fast connection with the u-blox GPS modules (u-blox 5 family and above). Via the DDC bus it’s possible to communicate and exchange data, while the available GPIOs can handle the GPS device power on/off.

For information about implementing u-blox GPS with LEON-G100/G200 modules, including using u-blox’ AssistNow Assisted GPS (A-GPS) service see the GPS Integration Application Note [3].
## Glossary

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>3GPP</td>
<td>3rd Generation Partnership Project</td>
</tr>
<tr>
<td>AC</td>
<td>Alternating Current</td>
</tr>
<tr>
<td>ADC</td>
<td>Analog to Digital Converter</td>
</tr>
<tr>
<td>ADN</td>
<td>Abbreviated Dialing Numbers</td>
</tr>
<tr>
<td>AMR</td>
<td>Adaptive Multi Rate</td>
</tr>
<tr>
<td>ASIC</td>
<td>Application Specific Integrated Circuit</td>
</tr>
<tr>
<td>AT</td>
<td>AT Command Interpreter Software Subsystem, or attention</td>
</tr>
<tr>
<td>BB</td>
<td>Baseband</td>
</tr>
<tr>
<td>CBCH</td>
<td>Cell Broadcast Channel</td>
</tr>
<tr>
<td>CBS</td>
<td>Cell Broadcast Services</td>
</tr>
<tr>
<td>CLK</td>
<td>Clock</td>
</tr>
<tr>
<td>CMOS</td>
<td>Complementary Metal Oxide Semiconductor</td>
</tr>
<tr>
<td>CS</td>
<td>Coding Scheme or Chip Select</td>
</tr>
<tr>
<td>CTS</td>
<td>Clear To Send</td>
</tr>
<tr>
<td>DAC</td>
<td>Digital Analog Converter</td>
</tr>
<tr>
<td>DC</td>
<td>Direct Current</td>
</tr>
<tr>
<td>DCD</td>
<td>Data Carrier Detect</td>
</tr>
<tr>
<td>DCE</td>
<td>Data Communication Equipment</td>
</tr>
<tr>
<td>DCS</td>
<td>Digital Cellular System</td>
</tr>
<tr>
<td>DDC</td>
<td>Display Data Channel</td>
</tr>
<tr>
<td>DL</td>
<td>Down Link (Reception)</td>
</tr>
<tr>
<td>DRX</td>
<td>Discontinuous Reception</td>
</tr>
<tr>
<td>DSP</td>
<td>Digital Signal Processing</td>
</tr>
<tr>
<td>DSR</td>
<td>Data Set Ready</td>
</tr>
<tr>
<td>DTE</td>
<td>Data Terminal Equipment</td>
</tr>
<tr>
<td>DTR</td>
<td>Data Terminal Ready</td>
</tr>
<tr>
<td>EBU</td>
<td>External Bus Interface Unit</td>
</tr>
<tr>
<td>EEPROM</td>
<td>EEPROM Emulation Parameters</td>
</tr>
<tr>
<td>EGSM</td>
<td>Extended GSM</td>
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<tr>
<td>EM</td>
<td>ElectroMagnetic</td>
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<tr>
<td>EMC</td>
<td>Electromagnetic Compatibility</td>
</tr>
<tr>
<td>EMI</td>
<td>ElectroMagnetic Interference</td>
</tr>
<tr>
<td>EMS</td>
<td>ElectroMagnetic Static</td>
</tr>
<tr>
<td>ESD</td>
<td>Electrostatic Discharge</td>
</tr>
<tr>
<td>ESR</td>
<td>Equivalent Series Resistance</td>
</tr>
<tr>
<td>EUT</td>
<td>Equipment Under Test</td>
</tr>
<tr>
<td>FAQ</td>
<td>Frequently Asked Questions</td>
</tr>
<tr>
<td>FDN</td>
<td>Fixed Dialing Numbers</td>
</tr>
<tr>
<td>FET</td>
<td>Field Effect Transistor</td>
</tr>
<tr>
<td>FFS</td>
<td>Flash File System</td>
</tr>
<tr>
<td>FIR</td>
<td>Finite Impulse Response</td>
</tr>
<tr>
<td>FOAT</td>
<td>Firmware (upgrade) Over AT</td>
</tr>
<tr>
<td>FOTA</td>
<td>Firmware Over The Air</td>
</tr>
<tr>
<td>FTP</td>
<td>File Transfer Protocol</td>
</tr>
<tr>
<td>FW</td>
<td>Firmware</td>
</tr>
<tr>
<td>GND</td>
<td>Ground</td>
</tr>
<tr>
<td>GPIO</td>
<td>General Purpose Input Output</td>
</tr>
<tr>
<td>GPRS</td>
<td>General Packet Radio Service</td>
</tr>
<tr>
<td>GPS</td>
<td>Global Positioning System</td>
</tr>
<tr>
<td>GSM</td>
<td>Global System for Mobile Communications</td>
</tr>
<tr>
<td>HDLC</td>
<td>High Level Data Link Control</td>
</tr>
<tr>
<td>HTTP</td>
<td>HyperText Transfer Protocol</td>
</tr>
<tr>
<td>I/O</td>
<td>Input / Output</td>
</tr>
<tr>
<td>I/Q</td>
<td>In phase and Quadrature</td>
</tr>
<tr>
<td>I2C</td>
<td>Inter-Integrated Circuit</td>
</tr>
<tr>
<td>I2S</td>
<td>Inter IC Sound</td>
</tr>
<tr>
<td>IIR</td>
<td>Infinite Impulse Response</td>
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<tr>
<td>Abbreviation</td>
<td>Full Form</td>
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<td>--------------</td>
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</tr>
<tr>
<td>IP</td>
<td>Internet Protocol</td>
</tr>
<tr>
<td>ISO</td>
<td>International Organization for Standardization</td>
</tr>
<tr>
<td>ITU</td>
<td>International Telecommunication Union</td>
</tr>
<tr>
<td>LDN</td>
<td>Last Dialed Numbers</td>
</tr>
<tr>
<td>LDO</td>
<td>Low-Dropout</td>
</tr>
<tr>
<td>LED</td>
<td>Light Emitting Diode</td>
</tr>
<tr>
<td>LNA</td>
<td>Low Noise Amplifier</td>
</tr>
<tr>
<td>M2M</td>
<td>Machine to Machine</td>
</tr>
<tr>
<td>ME</td>
<td>Mobile Equipment</td>
</tr>
<tr>
<td>MIDI</td>
<td>Musical Instrument Digital Interface</td>
</tr>
<tr>
<td>MSB</td>
<td>Most Significant Bit</td>
</tr>
<tr>
<td>MSD</td>
<td>Moisture Sensitive Devices</td>
</tr>
<tr>
<td>MSL</td>
<td>Moisture Sensitivity Level</td>
</tr>
<tr>
<td>MUX</td>
<td>Multiplexer or Multiplexed</td>
</tr>
<tr>
<td>NOM</td>
<td>Network Operating Mode</td>
</tr>
<tr>
<td>NTC</td>
<td>Negative Temperature Coefficient</td>
</tr>
<tr>
<td>OSI</td>
<td>Open Systems Interconnection</td>
</tr>
<tr>
<td>PA</td>
<td>Power Amplifier</td>
</tr>
<tr>
<td>PBCCH</td>
<td>Packet Broadcast Control Channel</td>
</tr>
<tr>
<td>PCCCH</td>
<td>Packet Common Control Channel</td>
</tr>
<tr>
<td>PC</td>
<td>Personal Computer</td>
</tr>
<tr>
<td>PCB</td>
<td>Printed Circuit Board</td>
</tr>
<tr>
<td>PCM</td>
<td>Pulse Code Modulation</td>
</tr>
<tr>
<td>PCS</td>
<td>Personal Communications Service</td>
</tr>
<tr>
<td>PICs</td>
<td>Protocol Implementation Conformance Statement</td>
</tr>
<tr>
<td>PIXIT</td>
<td>Protocol Implementation Extra Information for Testing</td>
</tr>
<tr>
<td>PMU</td>
<td>Power Management Unit</td>
</tr>
<tr>
<td>PPS</td>
<td>Protocol and Parameter Selection</td>
</tr>
<tr>
<td>PSRAM</td>
<td>Pseudo Static Random Access Memory</td>
</tr>
<tr>
<td>RF</td>
<td>Radio Frequency</td>
</tr>
<tr>
<td>RI</td>
<td>Ring Indicator</td>
</tr>
<tr>
<td>RoHS</td>
<td>Restriction of Hazardous Substances Directive</td>
</tr>
<tr>
<td>RTC</td>
<td>Real Time Clock</td>
</tr>
<tr>
<td>RTS</td>
<td>Ready To Send</td>
</tr>
<tr>
<td>RX</td>
<td>Receiver</td>
</tr>
<tr>
<td>RXD</td>
<td>RX Data</td>
</tr>
<tr>
<td>SAR</td>
<td>Specific Absorption Rate</td>
</tr>
<tr>
<td>SAW</td>
<td>Surface Acoustic Wave</td>
</tr>
<tr>
<td>SCL</td>
<td>Serial Clock</td>
</tr>
<tr>
<td>SDA</td>
<td>Serial Data</td>
</tr>
<tr>
<td>SDN</td>
<td>Service Dialing Numbers</td>
</tr>
<tr>
<td>SIM</td>
<td>Subscriber Identity Module</td>
</tr>
<tr>
<td>SMA</td>
<td>SubMiniature version A connector</td>
</tr>
<tr>
<td>SMS</td>
<td>Short Message Service</td>
</tr>
<tr>
<td>SMTP</td>
<td>Simple Mail Transfer Protocol</td>
</tr>
<tr>
<td>STK</td>
<td>SIM Toolkit</td>
</tr>
<tr>
<td>SW</td>
<td>Software</td>
</tr>
<tr>
<td>TCH</td>
<td>Traffic Channel</td>
</tr>
<tr>
<td>TCP</td>
<td>Transmission Control Protocol</td>
</tr>
<tr>
<td>TDMA</td>
<td>Time Division Multiple Access</td>
</tr>
<tr>
<td>TS</td>
<td>Technical Specification</td>
</tr>
<tr>
<td>TX</td>
<td>Transmitter</td>
</tr>
<tr>
<td>TXD</td>
<td>TX Data</td>
</tr>
<tr>
<td>UART</td>
<td>Universal Asynchronous Receiver Transmitter</td>
</tr>
<tr>
<td>UDP</td>
<td>User Datagram Protocol</td>
</tr>
<tr>
<td>UL</td>
<td>Up Link (Transmission)</td>
</tr>
<tr>
<td>VCO</td>
<td>Voltage Controlled Oscillator</td>
</tr>
<tr>
<td>VSWR</td>
<td>Voltage Standing Wave Ratio</td>
</tr>
<tr>
<td>WA</td>
<td>Word Alignment</td>
</tr>
</tbody>
</table>
Related documents

[1] u-blox LEON-G100/G200 Data Sheet, Document No GSM.G1-HW-09001
[6] 3GPP TS 27.005 - Use of Data Terminal Equipment - Data Circuit terminating; Equipment (DTE - DCE) interface for Short Message Service (SMS) and Cell Broadcast Service (CBS) (Release 1999)
[11] ETSI EN 301 489-7 V1.3.1 “Electromagnetic compatibility and Radio spectrum Matters (ERM); ElectroMagnetic Compatibility (EMC) standard for radio equipment and services; Part 7: Specific conditions for mobile and portable radio and ancillary equipment of digital cellular radio telecommunications systems (GSM and DCS)”
[14] GSM Mux Implementation Application Note for LEON-G100/G200 Document No GSM.G1-CS-10002

Part of the documents mentioned above can be downloaded from u-blox web-site (http://www.u-blox.com).
Revision history

<table>
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<tr>
<th>Revision</th>
<th>Date</th>
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<th>Status / Comments</th>
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<tr>
<td>-</td>
<td>30/04/2009</td>
<td>tgr</td>
<td>Initial release. Objective specification</td>
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<tr>
<td>A</td>
<td>22/06/2009</td>
<td>lpah</td>
<td>New CI</td>
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<tr>
<td>A1</td>
<td>16/07/2009</td>
<td>tgr</td>
<td>Change of document status to advance information</td>
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<tr>
<td>B</td>
<td>20/08/2009</td>
<td>lpah</td>
<td>Figure 1.1 and Figure 1.2: corrected the LEON block diagram Figure 1.17: corrected the SIM Application circuit</td>
</tr>
<tr>
<td>C</td>
<td>4/1/2009</td>
<td>tgr/paulvistes estives</td>
<td>Change of document status to Preliminary. Revision of 2.2.2 footprint and paste mask, 2.2.3 paste mask removed</td>
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</table>

- Section 1.5.2: completely revised. Added Table 3, updated section 1.5.3.1
- Section 1.5.4: added charging temperature range values with clarification
- Section 1.5.5: added clarification regarding V_BCKP current consumption; added formula to evaluate external capacitor capacitance requirement as function of the buffering time; updated application circuits.
- Updated Figure 13: Real time clock supply (V_BCKP) application circuits using a 100 µF capacitor to let the RTC run for ~50 seconds at 25°C or using a 70 µF capacitor to let the RTC run for ~10 hours at 25°C when the VCC supply is removed
- Section 1.6.1: added Figure 15: Power on sequence description
- Section 1.6.2: added clarification regarding the application circuit to avoid an increase of the module current consumption in power down mode and added the power off sequence diagram
- Added Figure 16: Power off sequence description
- Section 1.6.3: added RESET_N equivalent circuit description
- Updated Figure 17: Application circuits to reset the module using a push button or using an application processor
- Section 1.8.1.3: clarified and updated application circuit description to connect a handset; added application circuit description to connect an external audio device with analog inputs/outputs; clarified and updated application circuit description to connect a headset.
- Added Figure 20: Section 9: clarified and updated application circuit description in hands free mode
- Section 1.8.2: added clarification regarding the application circuit to avoid an increase of the module current consumption in power down mode. Section 1.9: clarified and updated application circuit description for the SIM card. Section 1.10.1: corrected MAX3237 description; added clarification regarding the application circuit to avoid an increase of the module current consumption in power down mode. Section 1.11: clarified as the measured value is input impedance dependent.
- Section 1.12: added clarification regarding the application circuit to avoid an increase of the module current consumption in power down mode.
- Updated section 2.2: Check UART signals direction, since the signal names follow the ITU-T V.24 Recommendation. Added section 2.3 to explain module thermal resistance. Section 1.10.1: corrected supported UART frame format. Corrected and improved description Updated and improved Figure 3: Power supply concept
- Added VCC extended and normal operating range values and clarified DC power supply requirements in section 1.5.2.
- Updated and improved Figure 7 content and caption
- Clarified current profile description in section 1.5.3.2
- Updated and improved content and caption
- Clarified charger requirements in section 1.5.4
- Grouped sections Module power on, Module power off, Module reset into the 1.6 System functions chapter
- Updated and improved Figure 15: Power on sequence description
- Updated and improved Figure 16: Power off sequence description
- Updated Figure 21: Headset connector application circuit content
- Clarified I²S PCM mode path in section 1.8.2.1
- Updated section 1.10.1: clarified, added and corrected UART features, UART signal behavior,
- Updated and improved Figure 27: CTS behavior with power saving enabled: the CTS line indicates when the module is able (CTS = ON = low level) or not able (CTS = OFF = high level) to accept data from the DTE and communicate through the UART interface content and caption
- Updated Figure 26: UART default frame format (8N1) description caption
- Deleted the double repeated point in the Design-in checklist
- This section provides a design-in checklist.
- Schematic checklist
- Clarified pins arrangement in section 2.2.1
- Clarified ground plane requirements in section 2.2.1.4
- Renumbered sections Antenna connection, Antenna radiation, Antenna detection functionality
- Corrected AT Commands Manual code in Related documents section
- Removed “System Configuration” chapter
- D 01/29/2010 lpah Improved audio interfaces and updated approvals chapter
- E 22/04/2010 lpah Aligned the document to LEON-G100-045-00 and LEON-G200-045-00 Digital Audio Interface supported by LEON-G100
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